

- Vale's performance in Q1 was marked by higher y/y iron ore sales and progress in the commissioning of the VGR1 and Capanema projects, ensuring greater operational flexibility and adherence to the 2025 production guidance. Copper and Nickel operational performance was strong, reflecting the consistent performance across all assets, as well as the ramp-up of the VBME project in Canada.
- Iron ore production totaled 67.7 Mt, 4% (3.2 Mt) lower y/y, as per Vale's mine plan, while high rainfall levels further
  impacted the Northern System. S11D continued to perform well, reaching the highest production ever for a first
  quarter. Pellets production totaled 7.2 Mt, 15% (1.3 Mt) lower y/y, due to lower pellet feed availability. Iron ore sales
  totaled 66.1 Mt, 4% (2.3 Mt) higher y/y, driven by Vale's supply chain flexibility using advanced inventories.
- Copper production totaled 90.9 kt, 11% (9.0 kt) higher y/y, with a strong operational performance at Salobo, Sossego and Voisey's Bay following the ramp-up of Salobo 3 and Voisey's Bay's underground mines.
- Nickel production totaled 43.9 kt, 11% (4.4 kt) higher y/y, mainly reflecting higher production at Onça Puma after the furnace rebuild in 1Q24 and stronger asset performance in Canada, further fueled by VBME's ramp-up.

# A Highlights

Production Summary						
000' metric tons	1Q25	1Q24	∆ y/y	4Q24	∆ q/q	2025 guidance
Iron ore <sup>1</sup>	67,664	70,826	-4.5%	85,279	-20.7%	325-335 Mt
Pellets	7,183	8,467	-15.2%	9,167	-21.6%	38-42 Mt <sup>2</sup>
Copper	90.9	81.9	11.0%	101.8	-10.7%	340–370 kt
Nickel	43.9	39.5	11.1%	45.5	-3.5%	160–175 kt

<sup>1</sup> Including third-party purchases, run-of-mine and feed for pelletizing plants. <sup>2</sup> Iron ore agglomerates guidance, including iron ore pellets and briquettes.

Sales Summary					
000' metric tons	1Q25	1Q24	∆ y/y	4Q24	∆ q/q
Iron ore	66,141	63,826	3.6%	81,196	-18.5%
Fines <sup>1</sup>	56,762	52,546	8.0%	69,912	-18.8%
Pellets	7,493	9,225	-18.8%	10,067	-25.6%
ROM	1,886	2,056	-8.3%	1,216	55.1%
Copper	81.9	76.8	6.6%	99.0	-17.3%
Nickel	38.9	33.1	17.5%	47.1	-17.4%

<sup>1</sup> Including third-party purchases.

Price Realization Summa	ry				
US\$/t	1Q25	1Q24	∆ y/y	4024	∆ q/q
Iron ore fines (CFR/FOB, wmt)	90.8	100.7	-9.8%	93.0	-2.4%
Iron ore pellets (CFR/FOB, wmt)	140.8	171.9	-18.1%	143.0	-1.5%
Copper <sup>1</sup>	8,891	7,687	15.7%	9,187	-3.2%
Nickel	16,106	16,848	-4.4%	16,163	-0.4%

Average realized price for copper operations only (Salobo and Sossego). Average realized copper price for all operations, including copper sales originated from nickel operations, was US\$ 8,630/t in 1025.



# Iron ore and pellets operations

- Northern System: production decreased by 0.9 Mt y/y, impacted by Serra Norte's licensing restrictions, already considered in the production plan, intensified by higher rainfall levels. These effects were partially offset by solid operational performance at S11D, achieving the highest production ever for a Q1, driven by the ongoing asset reliability initiatives.
- Southeastern System: output decreased by 1.2 Mt y/y, driven by a 49-day corrective maintenance period at the Cauê plant, which impacted Itabira's production. This decline was partially offset by (i) improved performance at Fazendão as a result of enhancements implemented at the processing plant throughout 2024, and (ii) increased third-party purchases. The Capanema project is ramping-up on schedule and is expected to reach full capacity in the first quarter of 2026.
- Southern System: production was 1.1 Mt lower y/y, mainly driven by our plan to prioritize the production of higher-margin products in response to current market conditions. The VGR1 project ramp-up continues to advance and is expected to be completed in the second quarter of 2026.
- **Pellets: production was 1.3 Mt lower y/y**, due to (i) lower production at the Tubarão plants resulting from lower pellet feed availability from Itabira and (ii) increased rainfall levels in the Northern System, which impacted the moisture grade of the pellet feed and, as a result, the performance of the São Luis plant.

Iron ore sales totaled 66.1 Mt, 2.3 Mt higher y/y,

#### Iron ore production, Mt (1Q25 vs. 1Q24)



#### Average rainfall<sup>1</sup>, mm (1Q25 vs. 1Q24)



<sup>1</sup> Average from the mining complexes and ports in each System.

#### Iron ore production-to-sales, Mt (1Q25)



supported by the sale of advanced inventories formed in previous quarters to counterbalance the shipment restrictions due to rains in the Northern System. Given current market conditions, Vale has prioritized offering medium-grade products such as our blended products (BRBF) and concentrated products in China (PFC1), aiming at maximizing value generation of our portfolio.

- The all-in premium totaled US\$ 1.8/t<sup>1</sup>, US\$ 2.8/t lower q/q, driven by the lower iron ore fines premiums (US\$ -1.3/t vs. US\$1.0/t in 4Q24), impacted by seasonally lower availability of Northern System ores and lower market premiums.
- The average realized iron ore fines price was US\$ 90.8/t, US\$ 2.2/t lower q/q mainly driven by lower premiums. The average realized pellet price also decreased by US\$ 2.2/t q/q, totaling US\$ 140.8/t, due to lower quarterly contractual premiums.



 $<sup>^{1}</sup>$  Iron ore fines premium of US\$ –1.3/t and the weighted average contribution of the pellet business of US\$ 3.1/t.

# **Copper operations**

- Salobo: copper production increased by 3.9 kt y/y, as a result of consistent operational performance, with the Salobo complex's throughput exceeding an average of 35 Mtpy over 90 days.
- Sossego: copper production increased by 3.7 kt y/y, due to a lower base from last year, as a scheduled maintenance shutdown impacted 1Q24's performance.

#### Copper production, kt (1Q25 vs. 1Q24)



- Canada: copper production increased by 1.3 kt y/y, mainly reflecting the ramp-up and stable performance of the Voisey's Bay operation.
- Payable copper sales<sup>1</sup> totaled 81.9 kt in the quarter, 5.1 kt higher y/y, in line with the increase in production.
- The average copper realized price was US\$ 8,891/t, US\$ 296/t lower q/q, due to timing of final pricing, which was partially offset by higher average LME prices and lower TC/RC discounts.

# **Nickel operations**

- Sudbury: own sourced finished nickel production slightly decreased by 0.3 kt y/y mainly due to a timing mismatch between mined material and refined production.
- Voisey's Bay: own sourced finished nickel production increased by 2.1 kt y/y driven by the consistent ramp-up of Voisey's Bay's underground operations. The full ramp up is expected to be concluded in 2H26.

#### Nickel production, kt (1Q25 vs. 1Q24)



- Thompson: own sourced finished nickel production increased by 1.2 kt y/y, driven by additional volume delivered to Sudbury.
- Onça Puma: finished nickel production increased by 5.4 kt y/y as furnace 1 was halted for rebuilding in 1Q24.
- Nickel sales totaled 38.9 kt in the quarter, 5.0 kt lower than production, due to inventories build-up to meet committed sales during planned maintenance at the Canadian refineries in Q2.
- The average nickel realized price was US\$ 16,106/t in the quarter, down US\$ 57/t q/q, reflecting lower LME prices.

<sup>&</sup>lt;sup>1</sup>Sales volumes are lower than production volumes due to payable copper vs. contained copper: part of the copper contained in the concentrates is lost in the smelting and refining process, hence payable quantities of copper are approximately 3.5% lower than contained volumes.



# **Annex 1: Production and sales summary**

#### **Iron ore**

000' metric tons	1Q25	1Q24	∆ y/y	4Q24	∆ q/q
Northern System	34,981	35,929	-2.6%	51,942	-32.7%
Serra Norte and Serra Leste	15,615	18,218	-14.3%	28,274	-44.8%
S11D	19,366	17,711	9.3%	23,667	-18.2%
Southeastern System	18,396	19,551	-5.9%	22,097	-16.7%
Itabira (Cauê, Conceição and others)	5,494	7,599	-27.7%	7,722	-28.9%
Minas Centrais (Brucutu and others)	6,751	6,397	5.5%	8,083	-16.5%
Mariana (Alegria, Timbopeba and others)	6,150	5,555	10.7%	6,292	-2.3%
Southern System	14,287	15,347	-6.9%	11,241	27.1%
Paraopeba (Mutuca, Fábrica and others)	4,774	6,525	-26.8%	4,214	13.3%
Vargem Grande (VGR, Pico and others)	9,513	8,822	7.8%	7,027	35.4%
Iron Ore Production <sup>1</sup>	67,664	70,826	-4.5%	85,279	-20.7%
Own production	61,111	65,013	-6.0%	79,609	-23.2%
Third-party purchases	6,553	5,813	12.7%	5,671	15.6%
Iron Ore Sales	66,141	63,826	3.6%	81,196	-18.5%
Fines Sales <sup>2</sup>	56,762	52,546	8.0%	69,912	-18.8%
IOCJ	4,596	9,400	-51.1%	9,287	-50.5%
BRBF	36,391	25,915	40.4%	43,890	-17.1%
Pellet feed – China (PFC1) <sup>3</sup>	3,809	2,536	50.2%	3,585	6.2%
Lump	1,679	1,809	-7.2%	1,535	9.4%
High-silica products	1,957	7,163 4	-72.7%	852	129.7%
Other fines (60–62% Fe)	8,329	5,7234	45.5%	10,764	-22.6%
Pellet Sales	7,493	9,225	-18.8%	10,067	-25.6%
ROM Sales	1,886	2,056	-8.3%	1,216	55.1%
Sales from 3rd party purchase	6,222	5,648	10.2%	5,290	17.6%

<sup>1</sup> Including third party purchases, run-of-mine and feed for pelletizing plants. Vale's product portfolio Fe content reached 61.7%, alumina 1.3% and silica 6.8% in 1Q25. <sup>2</sup> Including third-party purchases. <sup>3</sup> Products concentrated in Chinese facilities. <sup>4</sup> Restated from historical figures.

### Pellets

'000 metric tons	1Q25	1T24	<b>∆ y/y</b>	4Q24	∆ q/q
Northern System	370	766	-51.7%	521	-29.0%
São Luis	370	766	-51.7%	521	-29.0%
Southeastern System	3,722	4,852	-23.3%	5,328	-30.1%
Itabrasco (Tubarão 3)	754	557	35.4%	789	-4.4%
Hispanobras (Tubarão 4)	187	688	-72.8%	921	-79.7%
Nibrasco (Tubarão 5 and 6)	621	1,153	-46.1%	1,612	-61.5%
Kobrasco (Tubarão 7)	835	852	-2.0%	896	-6.8%
Tubarão 8	1,325	1,601	-17.2%	1,110	19.4%
Southern System	1,118	1,219	-8.3%	638	75.2%
Vargem Grande	1,118	1,219	-8.3%	638	75.2%
Oman	1,974	1,629	21.2%	2,680	-26.3%
Pellet Production	7,183	8,467	-15.2%	9,167	-21.6%
Pellet Sales	7,493	9,225	-18.8%	10,067	-25.6%



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### **Copper – Finished production by source**

000' metric tons	1Q25	1Q24	∆ y/y	4Q24	∆ q/q
Brazil	68.3	60.6	12.7%	77.0	-11.3%
Salobo	52.3	48.4	8.1%	58.9	-11.2%
Sossego	16.0	12.3	29.9%	18.1	-11.7%
Canada	22.6	21.3	6.1%	24.9	-9.3%
Sudbury	15.9	16.8	-5.5%	16.3	-2.6%
Thompson	1.0	0.4	155.4%	3.6	-71.6%
Voisey's Bay	4.6	2.7	70.5%	3.9	18.0%
Feed from third parties <sup>1</sup>	1.1	1.3	-16.3%	1.2	-9.4%
Copper Production	90.9	81.9	11.0%	101.8	-10.7%
Copper Sales	81.9	76.8	6.6%	99.0	-17.3%
Copper Sales Brazil	60.8	56.4	7.8%	74.4	-18.3%
Copper Sales Canada	21.1	20.4	3.3%	24.7	-14.7%

<sup>1</sup> External feed purchased from third parties and processed into copper in our Canadian operation.

### Nickel

'000 metric tons	1Q25	1Q24	∆ y/y	4Q24	∆ q/q
Finished Production by Source					
Canada	20.0	16.9	18.2%	20.0	-0.2%
Sudbury	9.9	10.2	-3.2%	10.6	-6.8%
Thompson	3.6	2.4	50.8%	2.9	24.8%
Voisey's Bay	6.5	4.4	47.2%	6.5	-0.4%
Brazil	5.4	-	n.a.	4.8	13.1%
Indonesia	-	18.7	-100.0%	-	n.a.
External feed	18.5	3.8	386.8%	20.7	-10.6%
Feed from third-parties <sup>1</sup>	4.3	3.8	12.6%	4.4	-2.8%
PTVI offtake <sup>2</sup>	14.2	-	n.a.	16.3	-12.8%
Finished Production by Site					
Sudbury	15.4	13.8	11.5%	14.8	3.9%
Voisey's Bay & Long Harbour	10.0	7.7	29.7%	9.2	8.6%
Onça Puma	5.4	_	n.a.	4.8	13.1%
Clydach	8.4	10.2	-17.2%	10.5	-19.6%
Matsusaka	4.3	3.3	31.6%	5.2	-16.5%
Others <sup>3</sup>	0.3	4.5	-93.2%	1.0	-69.6%
Nickel Production	43.9	39.5	11.1%	45.5	-3.5%
Nickel Sales	38.9	33.1	17.5%	47.1	-17.4%

<sup>1</sup> External feed purchased from third parties and processed into finished nickel in our Canadian operations. It does not include feed purchased from PTVI. <sup>2</sup> Starting from 3Q24, PTVI sourced production is reported as "External feed" and reflects solely the 80%-offtake attributable to Vale Base Metals processed at downstream facilities. Before, PTVI production was 100% consolidated by Vale. <sup>3</sup> Includes intermediates produced in Thompson and PTVI, tolling and others.

### **Energy Transition Metals by-products – Finished production**

	1Q25	1Q24	∆ y/y	4Q24	∆ q/q
Cobalt (metric tons)	739	482	53.4%	695	6.4%
Platinum (000' oz troy)	24	30	-20.5%	36	-33.8%
Palladium (000' oz troy)	27	39	-30.0%	38	-28.2%
Gold (000' oz troy) <sup>1</sup>	115	104	10.1%	136	-15.8%
Total by-Products (000' metric tons Cu eq.) <sup>23</sup>	47	38	23.7%	54	-13.0%

<sup>1</sup>includes Gold from Copper and Nickel operations. <sup>2</sup> Includes Iridium, Rhodium, Ruthenium and Silver. <sup>3</sup> Copper equivalent tons calculated using average market metal prices for each quarter. Market reference prices: for copper and cobalt: LME spot; for Gold, Silver, Platinum, and Palladium: Bloomberg; for other PGMs: Johnson Matthey.



# **Annex 2: Energy Transition Metals**

### Maintenance scheduled in 2025

	Q1	Q2	Q3	Q4
Copper operations				
Salobo				
Salobo I & II	< 1 week		< 1 week	< 1 week
Salobo III	< 1 week	< 1 week		< 1 week
Sossego				
Sossego	<1 week	< 1 week	1 week	< 1 week
Nickel operations				
Sudbury				
Coleman			4 weeks	
Creighton			5 weeks	
Copper Cliff North			4 weeks	
Copper Cliff South			3 weeks	
Garson			4.5 weeks	
Totten			1.5 weeks	
Clarabelle mill			4 weeks	
Sudbury Smelter				
Sudbury Refinery				
Port Colborne (Ni, Co & PGMs)				
Thompson				
Thompson mine			4.5 weeks	
Thompson mill			4.5 weeks	
Voisey's Bay & Long Harbour				
Voisey's Bay			2 weeks	
Long Harbour Refinery				4.5 weeks
Standalone Refineries				
Clydach				
Matsusaka	4.5 weeks			
Brazil				
Onça Puma		1.5 weeks		< 1 week

The number of weeks is rounded to 0.0 or 0.5 and may involve more than one maintenance activity within the quarter.



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