

Financial Statements

St. Marys Cement Inc. (Canada)
Consolidated Financial Statements at December 31, 2024 and 2023 (in thousands of U.S. dollars) and report of independent auditor



Independent auditor's report

To the Shareholders and Board of Directors of St. Marys Cement Inc. (Canada)

Our opinion

In our opinion, the accompanying consolidated financial statements present fairly, in all material respects, the financial position of St. Marys Cement Inc. (Canada) and its subsidiaries (together, the Company) as at December 31, 2024 and its financial performance and its cash flows for the year then ended in accordance with International Financial Reporting Standards as issued by the International Accounting Standards Board (IFRS Accounting Standards).

What we have audited

The Company's consolidated financial statements comprise:

- the consolidated balance sheet as at December 31, 2024;
- the consolidated statement of income and comprehensive income for the year then ended;
- the consolidated statement of changes in shareholders' equity for the year then ended;
- · the consolidated statement of cash flows for the year then ended; and
- the notes to the consolidated financial statements, comprising material accounting policy information and other explanatory information.

Basis for opinion

We conducted our audit in accordance with Canadian generally accepted auditing standards. Our responsibilities under those standards are further described in the *Auditor's responsibilities for the audit of the consolidated financial statements* section of our report.

We believe that the audit evidence we have obtained is sufficient and appropriate to provide a basis for our opinion.

Independence

We are independent of the Company in accordance with the ethical requirements that are relevant to our audit of the consolidated financial statements in Canada. We have fulfilled our other ethical responsibilities in accordance with these requirements.



Responsibilities of management and those charged with governance for the consolidated financial statements

Management is responsible for the preparation and fair presentation of the consolidated financial statements in accordance with IFRS Accounting Standards, and for such internal control as management determines is necessary to enable the preparation of consolidated financial statements that are free from material misstatement, whether due to fraud or error.

In preparing the consolidated financial statements, management is responsible for assessing the Company's ability to continue as a going concern, disclosing, as applicable, matters related to going concern and using the going concern basis of accounting unless management either intends to liquidate the Company or to cease operations, or has no realistic alternative but to do so.

Those charged with governance are responsible for overseeing the Company's financial reporting process.

Auditor's responsibilities for the audit of the consolidated financial statements

Our objectives are to obtain reasonable assurance about whether the consolidated financial statements as a whole are free from material misstatement, whether due to fraud or error, and to issue an auditor's report that includes our opinion. Reasonable assurance is a high level of assurance, but is not a guarantee that an audit conducted in accordance with Canadian generally accepted auditing standards will always detect a material misstatement when it exists. Misstatements can arise from fraud or error and are considered material if, individually or in the aggregate, they could reasonably be expected to influence the economic decisions of users taken on the basis of these consolidated financial statements.

As part of an audit in accordance with Canadian generally accepted auditing standards, we exercise professional judgment and maintain professional skepticism throughout the audit. We also:

- Identify and assess the risks of material misstatement of the consolidated financial statements,
 whether due to fraud or error, design and perform audit procedures responsive to those risks, and
 obtain audit evidence that is sufficient and appropriate to provide a basis for our opinion. The risk of
 not detecting a material misstatement resulting from fraud is higher than for one resulting from error,
 as fraud may involve collusion, forgery, intentional omissions, misrepresentations, or the override of
 internal control.
- Obtain an understanding of internal control relevant to the audit in order to design audit procedures
 that are appropriate in the circumstances, but not for the purpose of expressing an opinion on the
 effectiveness of the Company's internal control.
- Evaluate the appropriateness of accounting policies used and the reasonableness of accounting estimates and related disclosures made by management.



- Conclude on the appropriateness of management's use of the going concern basis of accounting and, based on the audit evidence obtained, whether a material uncertainty exists related to events or conditions that may cast significant doubt on the Company's ability to continue as a going concern. If we conclude that a material uncertainty exists, we are required to draw attention in our auditor's report to the related disclosures in the consolidated financial statements or, if such disclosures are inadequate, to modify our opinion. Our conclusions are based on the audit evidence obtained up to the date of our auditor's report. However, future events or conditions may cause the Company to cease to continue as a going concern.
- Evaluate the overall presentation, structure and content of the consolidated financial statements, including the disclosures, and whether the consolidated financial statements represent the underlying transactions and events in a manner that achieves fair presentation.
- Plan and perform the group audit to obtain sufficient appropriate audit evidence regarding the financial
 information of the entities or business units within the Company as a basis for forming an opinion on
 the consolidated financial statements. We are responsible for the direction, supervision and review of
 the audit work performed for purposes of the group audit. We remain solely responsible for our audit
 opinion.

We communicate with those charged with governance regarding, among other matters, the planned scope and timing of the audit and significant audit findings, including any significant deficiencies in internal control that we identify during our audit.

Pricewaterhouse Coopers LLP

Chartered Professional Accountants, Licensed Public Accountants

Toronto, Ontario February 20, 2025



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Consolidated balance sheets December 31, 2024 and 2023 In thousands of U.S. dollars

Assets	Note	31-Dec-2024	31-Dec-2023	Liabilities and shareholders' equity	Note	31-Dec-2024	31-Dec-2023
Current assets				Current liabilities			
Cash and cash equivalents	10	104.962	94.534	Borrowing	20	6,948	11,277
Trade and other receivables	11	4,336	4.423	Lease liabilities	19(c)	27,122	18,693
Inventories	13	288,804	256,296	Accounts payable and accrued liabilities	10(0)	309,786	277,722
Prepaid expenses	14	17,241	14,910	Securitization	12	25,432	19,693
Notes and capital related to SPE	12	52,515	51,716	Salaries and benefits	· -	34,514	44,248
Other assets		5,086	5,130	Indirect taxes payable		6,292	5,349
		472,944	427,009	Income taxes payable		7,857	1,352
		,•	,,	' '		417,951	378,334
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Non-current assets				Non-current liabilities			
Prepaid expenses		8,656	8,813	Borrowing	20	582,310	530,891
Pension assets	22	15,085	16,655	Lease liabilities	19(c)	154,295	152,835
Deferred income tax asset	23	8,219	17,835	Post-employment benefit obligations	22	37,759	40,063
Other assets		3,235	1,469	Deferred income tax liability	23	109,528	95,110
Investments accounted for using the equity method	16	24,094	23,774	Provisions	21	16,184	19,413
Property, plant and equipment	17	1,388,923	1,360,449	Other liabilities		6,992	13,544
Intangible assets and goodwill	18	616,669	634,594			907,068	851,856
Right-of-use assets	19	179,013	163,269				
		2,243,894	2,226,858				
				Total liabilities		1,325,019	1,230,190
				Shareholders' equity			
				Share capital	24	254,430	353,331
				Retained earnings		845,275	800,000
				Accumulated other comprehensive income	24(c)	292,114	270,346
				Total shareholders' equity		1,391,819	1,423,677
Total assets		2,716,838	2,653,867	Total liabilities and shareholders' equity		2,716,838	2,653,867



Consolidated statements of income and comprehensive income For the years ended December 31, 2024 and 2023 In thousands of U.S. dollars

		01/01/2024 to	01/01/2023 to
	Note	12/31/2024	12/31/2023
Decrees from made and	0.5	4 500 007	4 570 005
Revenue from goods sold	25	1,503,697	1,570,305
Cost of goods sold	26	(1,174,516)	(1,249,928)
Gross profit		329,181	320,377
Operating expense			
Selling	26	(37,296)	(35,925)
General and administrative	26	(72,572)	(72,724)
Other operating income, net	28	17,425	3,191
		(92,443)	(105,458)
Operating income before equity results and net			
financing expense		236,738	214,919
Investment results from equity share in joint ventures	16	6,719	5,256
investment results nonrequity share in joint ventures	10	0,719	5,250
Financing results, net	29	(90,289)	(55,789)
Income before income tax		153,168	164,386
Income tax expense		(42,878)	(61,467)
Net income for the period		110,290	102,919
Other comprehensive income:			
Items that will not be reclassified to profit or loss			
Remeasurements of post-employment pension benefit obligations	22(b)	2,242	(5,342)
Items that may be subsequent reclassified to profit or loss			
Accumulated foreign currency translation adjustment	24(c)	61,165	(10,372)
Changes in fair value of financial assets at fair value through other comprehensive income	24(c)	(32)	(115)
Unrealized gain (loss) on net investment hedge, net of tax	8.3	(39,365)	11,680
Other comprehensive income (loss) for the period	0.0	24,010	(4,149)
Tanta Tanipi and Taniba Madama (1999) for the poriou		24,010	(4,149)
Total comprehensive income for the period		134,300	98,770
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Consolidated statements of changes in shareholders' equity For the years ended December 31, 2024 and 2023 In thousands of U.S. dollars

				Accumulated other comprehensive	
	Note	Share capital	Retained earnings	income (Note 24(c))	Total equity
Balance - December 31, 2022		457,140	695,737	269,153	1,422,030
Net income for the period		-	102,919	-	102,919
Other comprehensive loss		-	-	(4,149)	(4,149)
Comprehensive income for the period		-	102,919	(4,149)	98,770
Foreign currency translation		10,834	6,686	-	17,520
Capital reduction	24	(114,643)			(114,643)
Transfer of remeasurements of post-employment pension					
benefit obligations	22(b)		(5,342)	5,342	
Balance - December 31, 2023		353,331	800,000	270,346	1,423,677
Net income for the period		-	110,290	-	110,290
Other comprehensive income		-	-	24,010	24,010
Comprehensive income for the period		-	110,290	24,010	134,300
Foreign currency translation		(23,871)	(67,257)	-	(91,128)
Capital reduction	24	(75,030)	-	-	(75,030)
Transfer of remeasurements of post-employment pension					
benefit obligations	22(b)		2,242	(2,242)	
Balance - December 31, 2024		254,430	845,275	292,114	1,391,819



Consolidated statements of cash flows For the years ended December 31, 2024 and 2023 In thousands of U.S. dollars

	Note	01/01/2024 to 12/31/2024	01/01/2023 to 12/31/2023
Cash flows from operating activities			
Income before income tax		153,168	164,386
Adjustments of items that do not represent changes in cash and cash equivalents:	00	.=	
Depreciation and amortization	26	179,407	165,278
Investment results from equity share in joint ventures	16	(6,719)	(5,256
Loss on sale of property, plant and equipment		(6,957)	(1,495
Impairment (reversal) on property, plant and equipment and intangible assets		(603)	9,505
Allowance (reversal) for expected credit loss	00	(1,266)	233
Financing results, net	29	90,289	55,789 388,440
		407,319	300,440
Decrease (increase) in current assets Trade and other receivables		(6.107)	/0.024
		(6,197)	(8,924
Inventories		(42,867)	(47,750
Related parties		153	850
Other current assets		(2,917)	(1,674
Increase (decrease) in current liabilities			
Accounts payable and accrued liabilities		(1,972)	32,696
Salaries and social charges		(9,007)	21,135
Related parties		(3,394)	10,295
Taxes payable		865	(3,511
Change in non-current assets and liabilities			
Post-employment benefit obligations		48	(2,623
Other		(8,430)	(16,991
Cash provided by operating activities before interest and income tax		333,601	371,943
Interest paid debt	20(d)	(46,340)	(33,709
Interest paid on lease liabilities	19(c)	(8,812)	(6,985
Premium paid on BOND repurchase		(6,050)	-
Income tax paid		(21,874)	(15,723
Total cash provided by operating activities		250,525	315,526
Cash flows from investing activities			
Proceeds from disposals of property, plant and equipment and intangible assets		8,537	1,716
Dividends received		3,888	4,169
Acquisition of associates and joint ventures			(5,411
Acquisition of investments		(1,615)	(2,445
Return of capital			(2,440
Capital contribution JV		2,000	- (665
	17	(400,040)	(665
Acquisition of property, plant and equipment	18	(169,813)	(169,814
Acquisition of intangible assets Total each used from investing activities	10	(2,483)	(3,925
Total cash used from investing activities		(159,486)	(176,375
Cash flows from financing activities			
Proceeds from borrowings	20(d)	837,098	121,808
Repayment of borrowings	20(d)	(785,033)	(88,789
Payment of lease liabilities	19(c)	(49,133)	(37,964
Return of capital	24	(75,030)	(114,643
Financial costs, except interest		(3,894)	(6,378
Total cash provided by financing activities		(75,992)	(125,966
Ingresses in each and each activists at		45.045	40.00
Increase in cash and cash equivalents		15,047	13,185
Effect of foreign exchange on cash		(4,619)	1,065
Cash and cash equivalents at the beginning of the period		94,534	80,284
Cash and cash equivalents at the end of the period		104,962	94,534
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Accounts payable and accrued liabilities	24	(44,309)	(403
Acquisition of property, plant and equipment	24	44,309	403



Notes to consolidated financial statements For the years ended December 31, 2024 and 2023 In thousands of U.S. dollars, unless otherwise stated

1 General information

St. Marys Cement Inc. (Canada) ("the Company" or "SMCI") is a subsidiary controlled by Votorantim Cimentos International S.A.("VCI") which holds 83% of the capital of SMCI and is in turn directly controlled by Votorantim Cimentos S.A. ("VCSA" and "Parent Company"). McInnis Holding Limited Partnership ("McInnis Holding") owns 17% of the Company's capital. McInnis Holding Limited Partnership is indirectly controlled by Caisse Dépôt et Placement du Québec ("CDPQ").

St. Marys Cement Inc. (Canada) and its subsidiaries (together "the Group") manufactures and distributes heavy building materials, which includes cement, aggregates, ready- mix concrete and construction related materials. The Group has facilities in Canada and the United States. The address of its registered office is 55 Industrial St, Toronto, Ontario, Canada.

2 Approval of the consolidated financial statements

These consolidated financial statements for the year ended December 31, 2024 were approved by the Board of Directors of the Company on February 20, 2025.

3 Main events that occurred in the year

3.1 Capital reduction

On June 29, 2023 the Company approved a capital return in the amount of \$114.7 million to its shareholders (\$95.2 million to VCI and \$19.5 million to McInnis Holding), with no reduction in the number of outstanding Class A Common shares of the Company.

On the same date, the Company fully settled in cash the \$19.5 million owned to McInnis Holding. It was also decided to convert the \$95.2 million due to VCI into a shareholder loan, bearing interest at a rate of SOFR + 1,20%. The loan was fully paid off on December 29, 2023.

On June 27, 2024, the Company approved a capital return in the amount of \$75.0 million to its shareholders (\$62.3 million to VCI and \$12.7 million to McInnis), with no reduction in the number of outstanding Class A Common shares of the Company.

On the same date, the Company fully settled in cash the \$12.7 million owned to McInnis Holding. It was also decided to convert the \$62.3 million due to VCI into a shareholder loan, maturing on December 27, 2024 and bearing an interest rate of SOFR + 0.95%. The loan was fully paid off on December 27th, 2024.

3.2 Bond issuance and Make-Whole

On April 2, 2024, the Company concluded the issuance of a Bond ("Voto 34") in the international capital markets amounting to USD 500,000, with maturity in 2034 and containing sustainability performance indicators (sustainability-linked bonds) related to CO2 net emissions (scope 1) and thermal substitution of VCSA, to be measured as of December 31, 2028. This new issuance has a coupon of 5.75% per year to be paid bi-annually and is fully and irrevocably guaranteed by Votorantim Cimentos S.A. If the Company meets the sustainability performance indicators goals until December 2028, there will be no change in the BOND interest rate, otherwise there will be an increase up to 0.25% in the year interest rate.

On April 4, 2024, with the net proceeds from the new issuance, the Company concluded a repurchase "Tender Offer" of outstanding notes related to the Bond with maturity in 2027 ("Voto 27"), repurchasing an amount of USD 261,553. After the conclusion of the Tender Offer, the outstanding amount of Voto 27's principal was USD 238,447.



Notes to consolidated financial statements For the years ended December 31, 2024 and 2023 In thousands of U.S. dollars, unless otherwise stated

On June 11, 2024, the Company exercised its right to redeem ("Make-Whole") all of the outstanding aggregate principal amount of its 5.75% Senior Notes due on 2027 pursuant to the term and conditions of the 2027 Notes Indenture.

The settlement occured on July 11, 2024, amounting to USD 238,571, including the principal, a premium and interest accrued up to the settlemend date.

4 Supplementary information

4.1 Adjusted EBITDA

The operating and reportable segments used for decision-making, and regularly reviewed by the "Chief Operating Decision Maker" (CODM) defined as the CEO, are organized by geographical area, with one reportable segment based on the locations of the Company's assets located in North America.

The main source of information for the assessment of the financial performance of the reportable segments is adjusted EBITDA. Adjusted EBITDA is calculated on the basis of net income, plus/minus financial income and expenses, plus/minus income tax, plus depreciation, amortization and depletion, plus/less equity in the results of investees, plus dividends received from investees and less unusual non-cash items (impairment of non-current assets). Non-cash items considered by Management as unusual are excluded from the adjusted EBITDA measurement. The supplementary information included in this Note is not intended to be in accordance with and is not required by the accounting practices adopted in Canada or by IFRS Accounting Standards.

The following table reconciles the twelve months adjusted EBITDA from the profit for the period:

	Last twelve months ended 31-Dec-2024	Last twelve months ended 31-Dec-2023
Decrease from an educated	4 500 007	4 570 005
Revenue from goods sold	1,503,697	1,570,305
Net income for the period	110,290	102,919
Income before income tax	153,168	164,386
Depreciation and amortization	179,407	165,278
Financial results, net	90,289	55,789
Investment results from equity share in joint ventures	(6,719)	(5,256)
Dividends received	3,888	4,169
Return of capital	2,000	-
Adjusted EBITDA items		
Impairment (reversal) of non-current assets	(603)	9,505
Adjusted EBITDA	421,430	393,871

4.2 Capital management

The Group's main objectives when managing its capital are to safeguard the ability to continue as a going concern in order to provide returns, and to maintain an optimal capital structure to reduce the cost of capital.

In order to maintain or adjust the capital structure the Group can make adjustments to the amount of dividends or capital return paid to stockholders, issue new shares, or sell assets to reduce debt, for example.

Consistent with others in the industry, the Group monitors capital based on the financial leverage ratio, which corresponds to the net debt divided by Adjusted EBITDA. Net debt is calculated as total borrowings and lease liabilities less cash and cash equivalents, financial investments and derivative financial instruments.



Notes to consolidated financial statements For the years ended December 31, 2024 and 2023

In thousands of U.S. dollars, unless otherwise stated

The financial leverage ratios on December 31, 2024 and December 31, 2023 are summarized as follows:

	31-Dec-2024	31-Dec-2023
Borrowing	589,258	542,168
Lease liabilities	181,417	171,528
Cash and cash equivalents	(104,962)	(94,534)
Net debt - (A)	665,713	619,162
Adjusted EBITDA last 12 months - (B)	421,430	393,871
Financial leverage ratio - (A/B)	1.58	1.57

5 Changes in accounting policies and disclosures

5.1 Amendments to accounting standards issued and adopted by the Company and its subsidiaries

A number of new standards, interpretations and amendments to accounting standards effective from January 1, 2025 were adopted which had no material impact on the parent company and consolidated financial statements.

a) Amendment to IFRS 16: "Leases: Lease liability in a sale and lease back"

The amendments are related to the requirement for sale and leaseback transactions in IFRS 16 explaining how a seller/lessee accounts for a sale and leaseback after the date of the transaction. The amendments were adopted on January 1, 2024 and did not have any significant impact on the consolidated financial statements.

b) Amendment to IAS 1 "Presentation of financial statements" – Non-current liabilities with covenants

The amendment aims to clarify the requirements to determine if a liability should be classified as "current" or "non-current" and requires new disclosures to non-current liabilities that are subject to future covenants. The amendments were adopted on January 1, 2024 and did not have any significant impact on the consolidated financial statements.

c) Amendments to IAS 7 "Statement of Cash Flows" and IFRS 7 "Financial Instruments: Disclosures" – Supplier Finance

The amendment introduces new disclosures regarding agreements considered "Supplier Finance", aiming to help the readers of the financial statements to assess the impacts of these agreements on the Company's liabilities, cash flow and liquidity risk. The amendments were adopted on December 31, 2024.

Due to the insignificancy of such agreements for the Company and its subsidiaries, no additional disclosures were deemed material to these consolidated financial statements, consistently with prior years.

5.2 New standards and amendments to accounting standards issued and not yet adopted by the Company and its subsidiaries

New standards and amendments to existing standards and interpretations have been issued but are not yet in force. The Company intends to adopt these new standards, changes, and interpretations, if applicable, when they come into force. The Company has not identified any material impacts to its operations and accounting policies as a result of new standards and amendments to be adopted except for IFRS 18, detailed below.



Notes to consolidated financial statements For the years ended December 31, 2024 and 2023 In thousands of U.S. dollars, unless otherwise stated

a) IFRS 18 "Presentation and Disclosure in Financial Statements"

In April 2024, IFRS 18 was issued to achieve comparability of the financial performance of similar entities. The standard, which replaces IAS 1, impacts the presentation of primary financial statements and notes, including the statement of earnings where companies will be required to present separate categories of income and expense for operating, investing, and financing activities with prescribed subtotals for each new category. The standard will also require management-defined performance measures to be explained and included in a separate note within the consolidated financial statements.

The standard is effective for annual reporting periods beginning on or after January 1, 2027, including interim financial statement sand requires retrospective application. The Company is carrying out preliminary assessments of the impacts of this new standard in its consolidated financial statements.

b) Other amendments

Other standards, interpretations, and amendments to accounting standards have been published; however, they are not mandatory for the period ended December 31, 2024, and have not been adopted early. The Company believes that the adoption of these standards, interpretations, and amendments will not have a significant impact on the preparation of the financial statements in the current and future periods:

- · Amendments to IFRS 9 and IFRS 7- Classification and measurement of financial instruments
- IFRS 19 Subsidiaries without Public Accountability: Disclosures

6 Basis of presentation

6.1 Consolidated financial statements

The consolidated financial statements of the Group have been prepared and are being presented in accordance with International Financial Reporting Standards as issued by the International Accounting Standards Board ("IFRS Accounting Standards") and detailed in Part I of the Chartered Professional Accountants Canada Handbook. These consolidated financial statements disclose all (and only) the applicable material information related to the financial statements, which is consistent with the information used by management in the performance of its duties.

The consolidated financial statements have been prepared under the historical cost convention except for the revaluation of certain financial assets and financial liabilities at fair value.

The accounting policies applied to the consolidated financial statements are consistent with those adopted and disclosed in the consolidated financial statements of the prior year, as per information presented in Note 5.1. Accounting policies of subsidiaries and joint ventures are changed where necessary to ensure consistency with the policies adopted by the Group.

The material accounting policies for understanding the consolidated financial statements are included in the respective notes, with a summary of the basis of recognition and measurement used by the Group.

The preparation of consolidated financial statements in conformity with IFRS Accounting Standards requires the use of certain critical accounting estimates. It also requires management to exercise its judgment in the process of applying the Group's accounting policies. The areas involving a higher degree of judgment or complexity, or areas where assumptions and estimates are significant to the consolidated financial statements, are disclosed in Note 7.

6.2 Functional and presentation currency of the consolidated financial statements

Management, after analysis of operations and business, concluded that the functional currency of the entities within the Group is either Canadian ("\$CDN") or U.S. ("\$US") dollars and is determined as the The accompanying notes are an integral part of these consolidated annual financial statements.



Notes to consolidated financial statements For the years ended December 31, 2024 and 2023

In thousands of U.S. dollars, unless otherwise stated

currency of the primary economic environment in which each entity operates, based on analysis of the following indicators:

- a. the currency that has significant influence over prices of products and services;
- b. the currency of the country where competition and regulations have a significant influence in the determination of prices of products and services;
- the currency that has a significant influence over labour, material and other costs of products or services;
- d. the currency which supports most of the financial activities; and
- e. the currency which supports most of the operating activities.

The functional currency of the Company is the Canadian dollar. All amounts in these financial statements are presented in thousands of U.S. dollars unless otherwise stated, since that is the common currency for the industry in North America.

6.3 Translation from foreign currency

Transactions in currencies other than the functional currency are translated to the functional currency at the exchange rates in effect at the transaction dates. The foreign exchange gains and losses resulting from the settlement of these transactions and from the conversion of monetary assets and liabilities denominated in foreign currency at the exchange rates in effect at the consolidated balance sheet dates are recognized in net income, except when deferred in other comprehensive income as qualifying net investment hedges.

6.4 Controlled entities with different functional currency from the Group

The results and financial position of all entities that have a functional currency different from the presentation currency are translated into the presentation currency as follows:

- assets and liabilities for each consolidated balance sheet presented are translated at the closing rate at the date of that consolidated balance sheet;
- b. income and expenses for each consolidated statement of income and comprehensive income are translated at average exchange rates (unless); and
- c. all resulting exchange differences are recognized as a separate component of equity, in "Accumulated other comprehensive income".

On consolidation, exchange differences arising from the translation of the net investment in foreign operations are taken to equity. When a foreign operation is completely or partially disposed of or sold, exchange differences that were recorded in equity are recognized in the consolidated statements of income and comprehensive income as part of the gain or loss on sale.

The amounts presented in the Consolidated statement of cash flow are extracted from the translated assets, liabilities and income and expenses movements.

Goodwill and fair value adjustments arising on the acquisition of a foreign entity are treated as assets and liabilities of the foreign entity and translated at the closing exchange rate.

The functional currency of the subsidiaries included in consolidation are disclosed in note 6.5 below.



Notes to consolidated financial statements For the years ended December 31, 2024 and 2023 In thousands of U.S. dollars, unless otherwise stated

6.5 Consolidation

Companies included in the consolidated financial statements are as follows:

	Percentage of total	and voting canital		
	31-Dec-2024	31-Dec-2023	Place of operation	Main activity
St. Marys Cement Inc. (Canada)	100.00	100.00	Canada	Cement, ready-mix concrete, aggregates
S.E.C. Ciment McInnis	100.00	100.00	Canada	Cement
Rosedale Securities, Ltd	100.00	100.00	Canada	Holding
2339097 Ontario Limited	100.00	100.00	Canada	Holding
2377482 Ontario Inc.	100.00	100.00	Canada	Holding
2377962 Ontario Inc.	100.00	100.00	Canada	Holding
St. Marys Cement U.S. LLC	100.00	100.00	USA	Cement
McInnis USA LLC	100.00	100.00	USA	Cement
9429-7948 Quebec Inc.	100.00	100.00	USA	Holding
VCNA Prairie LLC	100.00	100.00	USA	Ready-mix concrete and aggregates
VCNA Prairie Aggregate Holdings Illinois, Inc.	100.00	100.00	USA	Holding
VCNA US, Inc.	100.00	100.00	USA	Holding
Votorantim Cimentos North America, Inc.	100.00	100.00	USA	Head Office
313 Ready Mix, LLC	100.00	100.00	USA	Ready-mix concrete and aggregates
VCNA United Materials LLC	100.00	100.00	USA	Concrete
Superior Materials Holdings, LLC	100.00	100.00	USA	Ready-mix concrete
Great Lakes Slag US, LLC	100.00	-	USA	Cement

6.5.1 Subsidiaries

Subsidiaries are all entities over which the Company has control. The Company controls an entity when it is exposed to, or has rights to, variable returns from its involvement with the entity and has the ability to affect those returns through its power over the entity. Subsidiaries are fully consolidated from the date on which control is transferred to the Company. They are deconsolidated from the date that control ceases.

Balances and transactions between subsidiaries and any unrealized income or expenses derived from transactions between subsidiaries are eliminated. Unrealized gains arising from transactions with investees recognized under the equity method are eliminated against the investment in the proportion of the Group's interest on the investee. Unrealized losses are eliminated in the same way as unrealized gains, but only to the extent that there is no evidence of impairment.

The Company treats transactions with non-controlling interests as transactions with equity owners of the Company. For purchases from non-controlling interests, the difference between any consideration paid and the proportion acquired of the carrying value of net assets of the subsidiary is recorded in equity. Gains or losses on disposals to non-controlling interests are also recorded directly in equity.

When the Company ceases to have control, any retained interest is re-measured to its fair value, with the change in carrying amount recognized in profit or loss. The amounts previously recognized in other comprehensive income are reclassified to profit or loss.

6.5.2 Joint arrangements

Joint arrangements are classified as either joint ventures or joint operations, depending on the contractual rights and obligations of each investor.

Joint ventures (Note 16) are accounted for using the equity method, where the interests in joint ventures are initially recognized at cost and adjusted thereafter to recognize the Group's share of the post-acquisition profits or losses and movements in other comprehensive income. When the Group's share of losses in a joint venture equals or exceeds its interests in the joint ventures (which includes any long-term interests that, in substance, form part of the Group's net investment in the joint ventures), the Group does not recognize further losses unless it has incurred obligations or made payments on behalf of the joint ventures.



Notes to consolidated financial statements For the years ended December 31, 2024 and 2023 In thousands of U.S. dollars, unless otherwise stated

Unrealized gains on transactions between the Group and its joint ventures are eliminated to the extent of the Group's interest in the joint ventures. Unrealized losses are also eliminated unless the transaction provides evidence of an impairment of the asset transferred. Accounting policies of the joint ventures have been changed where necessary to ensure consistency with the policies adopted by the Group.

Joint operations arise when a joint operator has rights to assets and obligations for the liabilities relating to the arrangement and therefore accounts for its interest in assets/liabilities, revenue and expenses.

Intercompany transactions and balances, as well as unrealized gains and losses, are eliminated to the extent of the Group's interest in the joint operations. The accounting policies of the joint operations were adjusted, when necessary, to ensure consistency with the accounting policies adopted by the Group.

7 Critical accounting estimates and assumptions

The preparation of consolidated financial statements requires management to make critical judgments, estimates and assumptions that affect the reported amount of certain assets and liabilities and the disclosure of the contingent assets and liabilities at the date of the consolidated financial statements and revenues and expenses for the period reported. The Group must also make estimates and judgments about future results of operations, related specific elements of the business and operations in assessing recoverability of assets and recorded value of liabilities. Significant areas of estimates, measurement uncertainty and judgments are summarized below. For each item, actual results could differ from estimates and judgments made by Group

7.1 Fair value of financial instruments (Note 9):

The following are the levels in a hierarchy that is based on significance of the inputs used in making the measurements of financial assets and liabilities that are recognized on the consolidated balance sheets at fair value:

Level 1 – Quoted prices (unadjusted) in active markets for identical assets and liabilities; and

Level 2 – Inputs other than quoted prices included within Level 1 that are observable for the asset or liability, either directly (that is, as prices) or indirectly (that is, derived from prices).

Level 3 – Inputs for the asset or liability that are not based on observable market data (that is, unobservable inputs, for which fair value is determined based on specific valuation techniques). Specific valuation techniques used to measure assets and liabilities at fair value include:

- a. quoted market prices or quotations from financial institutions or brokers for similar instruments;
- b. the fair value of interest rate swaps calculated at the present value of the estimated future cash flows based on the yield curves adopted by the market;
- c. the fair value of future foreign exchange contracts determined based on future exchange rates at the reporting date, with the resulting amount discounted to present value; and
- d. analysis of discounted cash flow.

The Company uses its judgment to select among a variety of methods, and to make assumptions that are mainly based on the market conditions existing at the balance sheet date.

7.2 Expected credit losses (Note 11):

The methodology for calculating expected credit losses on financial assets measured at amortized cost is based on a risk matrix, which was based on historical credit loss experience, the economic environment and the forecasts of future economic conditions for the all aging list, including the receivables still to fall due. In this sense, the Group's treasury department: (i) analyzes the average



Notes to consolidated financial statements For the years ended December 31, 2024 and 2023 In thousands of U.S. dollars, unless otherwise stated

historical credit recovery of the last four years; and (ii) analyzes the prospective loss risk based on customer events established in statistical modeling (logistic regression) according to internal and external information. The result of this analysis establishes the annual risk matrix and, consequently, the financial amount to be accounted for as impairment by aging list.

7.3 Estimated useful lives of property, plant and equipment and intangible assets (Notes 17 and 18):

The useful lives of the assets that are used in the Group's activities are evaluated whenever events or changes indicate that the depreciation rates applied do not reflect the degree of natural deterioration of the asset due to use. In these circumstances, the useful life of an asset or group of assets is adjusted to reflect the new thresholds.

7.4 Impairment of goodwill and non-current assets

(a) Accounting policy

Non-financial assets with indefinite useful lives, such as goodwill, are not subject to amortization and are tested for impairment at least annually. Assets that are subject to depreciation or amortization are reviewed for impairment annually and whenever events or changes in circumstances indicate that the carrying amount may not be recoverable. An impairment loss is recognized as expense in "Other operating income (expenses), net" (Note 28) for the amount by which the asset's carrying amount exceeds its recoverable amount. The recoverable amount is the higher of an asset's fair value less any selling costs or its value in use. For the purposes of assessing impairment, assets are grouped at the lowest levels for which there are separately identifiable cash flows (cash-generating units – "CGU"). Non-financial assets other than goodwill that suffered impairment are subsequently reviewed for possible impairment reversal at each reporting date.

Goodwill arising on acquisitions is allocated to a CGU or group of CGUs, with each CGU or group of CGUs being the lowest level at which goodwill is monitored for internal management purposes and not being larger than an operating segment.

Where an impairment loss is subsequently reversed, the carrying amount of the asset or CGU is increased to the revised estimate of its recoverable amount, but so that the increased carrying amount does not exceed the carrying amount that would have been determined had no impairment loss been recognized for the asset or CGU in prior years. A reversal of an impairment loss is recognized as income in "Other operating income (expenses), net" (Note 28).

(b) Impairment testing for goodwill and non-current assets

An impairment test is carried at least annually for CGU to which goodwill has been allocated. The recoverable amount is measured by the discounted cash flow model and determined from the value in use of the CGU. The process of estimating these values involves the use of assumptions, judgments and estimates of future cash flows representing the Company's best estimate.

These calculations use post-tax cash flow projections based on financial budgets approved by the Company's management covering a five-year period. A ten-year period can be considered in specific circumstances, such as economic crisis, to better reflect the business and the economic cycle of the CGU. Cash flows beyond the five or ten-year period calculated under the value in use model are extrapolated using the last year projections (with nil growth rate).

Management considered the key assumptions to calculate the recoverable amount (value in use) of the CGUs to be sales price and volume, and discount rate. Management projected budgeted sales price and volume based on past performance and its expectations of future market developments. The discount rates used are post-tax and reflect specific risks relating to the CGU being tested. The Company considered the following pre-tax real discount rates: 6.6% for 2024 and 6.77% for 2023.



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(c) Impairment test results and sensitivity analysis

Based on the impairment test performed in 2024, the Company concluded there were no material impairments to be recorded considering that the recoverable amount of its CGU is higher than its book value.

The Company also performed a sensitivity analysis for each of the key assumptions used in determining the value in use of its CGU. The sensitivity analysis has been performed for each key assumption individually and does not consider a combination of adverse changes in more than one key assumption. Based on the analysis performed, the Company's management concluded that there are no reasonably possible changes in key assumptions that would result in significant risk of material losses to impairment of non-financial assets, including goodwill.

7.5 Asset retirement obligation - ARO (Note 21):

When it is probable that cash outflows will be required, the Group recognizes obligations at fair value for asset retirements, against the respective intangible assets. The Group considers the use of accounting estimates related to the recovery of degraded areas and the costs to close a mine as critical accounting practices, since they involve significant provision amounts. These estimates involve various assumptions such as interest rates, inflation, regulatory requirements and the useful life of the asset, considering the current depletion stage, the costs involved, and the dates established for the depletion of each mine. These estimates are annually reviewed by the Group.

7.6 Provisions for tax, civil, labour and environmental contingencies (Note 21):

The Group is a party to ongoing tax, civil, labour and environment lawsuits arising in the normal course of business that are pending at the reporting date. The provision recognized to cover potential losses arising from ongoing lawsuits is established and updated based on management's evaluation, is supported by the opinions of external legal advisors and requires a high level of judgment.

7.7 Employee benefits (Note 27):

The present value of the pension obligations or rights depends on a number of factors that are determined on an actuarial basis using several assumptions. Among the assumptions used in determining the net cost for actuarial obligations or rights is the discount rate, computed based on the return rates offered by the government. The actuarial obligations are held in the currency in which the benefits will be paid and that has maturity approximating the maturities of the respective healthcare and defined benefit plan obligations.

7.8 Income taxes (Note 23):

The income tax benefit or expense for the year comprise the current and deferred taxes. These taxes are calculated on the basis of the tax laws enacted or substantively enacted at the balance sheet date in the countries where the entities operate and generate taxable income, and are recognized in the statement of income, except to the extent that they relate to items recognized directly in equity.

The current income tax is presented net, separated by taxpaying entity, in liabilities when there are amounts payable, or in assets when the amounts prepaid exceed the total amount due on the reporting date.

Deferred tax liabilities are recognized on temporary differences between the tax bases of assets and liabilities and their carrying amounts in the financial statements. The deferred taxes and contributions are determined based on the rates in effect at the reporting date and that should be applied when they are realized or settled.

The Company also recognizes deferred income tax assets on the recoverable balances of tax losses. Deferred tax assets are periodically analyzed to check their recoverability.



Notes to consolidated financial statements For the years ended December 31, 2024 and 2023 In thousands of U.S. dollars, unless otherwise stated

8 Financial risk management

The demand for cement, ready-mix concrete, aggregates and other construction materials is seasonal, due to cyclical activity in the construction sector affected by climatic conditions. This has a direct impact in the Company's operating performance throughout the year.

8.1 Seasonality of cement operations

Cement, ready-mix concrete and aggregate product shipments are highly seasonal in Ontario, Quebec, Atlantic Canada and the US Great Lakes Region as construction activity in the winter months slows in the first and fourth quarters. The Company's primary selling season is during the second and third quarters.

The Company also have access to a Credit Line (Note 20) which the main objective is to provide additional liquidity to the Company during the seasonal months.

8.2 Environment risk management

The Group and its subsidiaries and associates operate in various segments and, consequently, their activities are subject to local, state, national and international environmental laws and regulations, treaties and conventions, regarding the regulation of activities, establishing measures of mitigation, compensation, management and monitoring, including those that regulate the obligations of the owner of the venture and/or activity relating to environmental protection. The violations of the environmental regulations in force expose the violator(s) to administrative assessments, such as significant fines and penalties, and may require technical measures or investment to ensure the compliance with the mandatory environmental standards.

The Group reviews periodically its environmental risk assessment and addresses the risks, either through risk mitigation actions or cost estimation actions, to clear the risks identified. These risks are usually recorded as asset retirement obligations (Note 21).

8.3 Hedging of net investments in foreign operations

(a) Accounting policies

Hedges of net investments in foreign operations are accounted for similarly to cash flow hedges.

Any gain or loss on the hedging instrument relating to the effective portion of the hedge is recognized in equity in the account "Other comprehensive income". The gain or loss relating to the ineffective portion is recognized immediately in the statement of income. Gains and losses accumulated in equity are included in the statement of income when the foreign investment is realized or sold.

Net investment hedge transactions are designated when the Company identifies an economic relationship between the hedged item and the hedging instrument, by determining a hedge ratio that represents the hedge relationship existing at the time of designation.

As required by IFRS 9 – "Financial instruments" the Company prospectively evaluates the effectiveness of net investment hedge transactions on a quarterly basis. This is done using the US Dollar offsetting method - comparing the numerical effects of a change in the spot rate on the value of the hedging instrument with the value of the hedged item. The critical terms of the hedging instrument are identical to the terms of the hedged items, and therefore only one scenario is evaluated through projections of future rates available in the market.



Notes to consolidated financial statements For the years ended December 31, 2024 and 2023

In thousands of U.S. dollars, unless otherwise stated

(b) Analysis

									01/01/2024 to 12/31/2024
Investor		Hedged item				Instrument			
				Percentage	Underlying		Original		Change in carrying amount of USD borrowing as a result of foreign currency movements since 1 January used to determine hedge inefectiveness,
Entity	Currency	Investment	Currency	designated	investment USD	Currency	amount	Carrying amount	recognised in OCI (Note 24(c)))*
			_						
St. Marys Cement Inc. (Canada)	CAD	VCNA US, Inc.	USD	78.39%	637,866	USD	500,000	498,711	(39,365)
									01/01/2023 to 12/31/2023
Investor		Hedged item				Instrument			
									Change in carrying amount of USD borrowing as a result of foreign currency movements since 1 January used
F-4th.	Currence	Investment	C	Percentage	Underlying investment USD	Currence	Original	Carrida a amazint	to determine hedge inefectiveness,
Entity	Currency	Investment	Currency	designated	investinent USD	Currency	amount	Carrying amount	recognised in OCI (Note 24(c)))*
St. Marys Cement Inc.									
(Canada)	CAD	VCNA US, Inc.	USD	75.23%	664,634	USD	500,000	507,299	11,680

^{*}The designated hedge transaction was effective, and therefore no translation gain or loss was recognized in the current consolidated statement of income and comprehensive income. The balance reclassified to OCI as a result of the hedge effectiveness for the current period amounted to a loss of \$39,365 (December 31, 2023: -\$11,680).

8.4 Liquidity risk

The amounts below represent the contractual undiscounted and future estimated cash flows, which include interest to be incurred and, accordingly, do not reconcile directly with the amounts presented in the balance sheet.

	Less than one year	Between one and three years	Between three and five years	Over 5 years	Total
At December 31, 2024					
Borrowing	32,576	32,348	176,491	625,376	866,791
Related party	1,702	-	-	-	1,702
Lease liabilities	33,106	58,938	36,381	104,906	233,331
Accounts payable and accrued liabilities	309,786	-	-	-	309,786
Salaries and payroll charges	34,514	-	-	-	34,514
	411,684	91,286	212,872	730,282	1,446,124

	Less than one year	Between one and three years	Between three and five years	Over 5 years	Total
At December 31, 2023					
Borrowing	29,751	29,783	577,789	-	637,323
Related party	531	-	-	-	531
Lease liabilities	24,017	37,674	32,464	120,340	214,495
Accounts payable and accrued liabilities	277,722	-	-	-	277,722
Salaries and payroll charges	44,248			_	44,248
	376,269	67,457	610,253	120,340	1,174,319



Notes to consolidated financial statements For the years ended December 31, 2024 and 2023 In thousands of U.S. dollars, unless otherwise stated

9 Financial instruments

9.1 Classification, recognition and measurement

The Group classifies its financial assets based on the business model for which the financial assets were acquired and determines their classification upon initial recognition, in the following categories:

(i) Financial instruments at amortized cost

These are financial instruments held for the purpose of receiving contractual cash flows, with payments related exclusively to principal and interest. The instruments under this classification are measured at amortized cost.

(ii) Financial instruments at fair value through other comprehensive income

Financial instruments where the contractual cash flows are solely payments of principal and interest and the objective of the Group's business model is achieved both by collecting contractual cash flows and selling financial assets. The instruments in this classification are measured at fair value through other comprehensive income.

(iii) Financial instruments at fair value through profit or loss

All financial instruments that do not fall under the above definitions are classified in this category. The instruments under this classification are measured at fair value through profit or loss.

9.2 Offsetting of financial instruments

Financial assets and liabilities are offset and the net amount presented in the consolidated balance sheets when there is a legally enforceable right to offset the recognized amounts and when there is an intention to settle on a net basis or realize the asset and settle the liability simultaneously. The legally enforceable right must not be contingent on future events and must be enforceable in the normal course of business and in the event of default, insolvency or bankruptcy of the Group or the counterparty.



Notes to consolidated financial statements For the years ended December 31, 2024 and 2023

In thousands of U.S. dollars, unless otherwise stated

9.3 Analysis

The financial instruments of the Group are classified as follows:

				31-Dec-2024
	Note	Amortized cost	Fair value through other comprehensive income	Total
Current assets				
Cash and cash equivalents	10	104,962	-	104,962
Trade receivables	11	4,336	-	4,336
Notes and capital related to SPE	12	52,515	-	52,515
		161,813		161,813
Non-current assets				-
Financial investments		-	42	42
		-	42	42
				,
Current liabilities				
Borrowing	20	6,948	-	6,948
Lease liabilities	19(c)	27,122	-	27,122
Accounts payable and accrued liabilities		309,786	-	309,786
Securtization	12	25,432	-	25,432
Salaries and benefits		34,514		34,514
		403,802		403,802
Non-current liabilities				
Borrowing	20	582,310	-	582,310
Lease liabilities	19(c)	154,295		154,295
		736,605	-	736,605

				31-Dec-2023
	Note	Amortized cost	Fair value through other comprehensive income	Total
Current assets				
Cash and cash equivalents	10	94,534	-	94,534
Trade receivables	11	4,423	-	4,423
Notes and capital related to SPE	12	51,716	-	51,716
		150,673	-	150,673
Non-current assets				
Financial investments		-	80	80
Current liabilities				
Borrowing	20	11,277	-	11,277
Lease liabilities	19(c)	18,693	-	18,693
Accounts payable and accrued liabilities		277,722	-	277,722
Securtization	12	19,693		19,693
Salaries and benefits		44,248	-	44,248
		371,633		371,633
Non-current liabilities				
Borrowing	20	530,891	-	530,891
Lease liabilities	19(c)	152,835	-	152,835
		683,726	-	683,726



Notes to consolidated financial statements For the years ended December 31, 2024 and 2023

In thousands of U.S. dollars, unless otherwise stated

9.4 Fair value of financial instruments

	Note	Fair valu	e measured based on	31-Dec-2024
		Price quoted in an active market	Valuation technique supported by observable prices	
		Level 1	Level 2	Fair value
Assets				
Financial investments		42	<u> </u>	42
		42	-	42
Liabilities				
Borrowing	20	482,600	92,086	574,686
		482,600	92,086	574,686
	Note	Fair valu	e measured based on	31-Dec-2023
		Price quoted in an active market	Valuation technique supported by observable prices	
		Level 1	Level 2	Fair value
Assets				
Financial investments		80	<u> </u>	80
		80	-	80
Liabilities				
Borrowing	20	512,115	38,457	550,572

All the financial instruments not included in the table above are measured at amortized cost and the Company believes their carrying amount and their fair value are materially the same. The fair value of these financial instruments is determined by observable price (Level 2) in arms-length transactions or equivalent, in the case of intercompany transactions.

10 Cash and cash equivalents

(a) Accounting policies

Cash and cash equivalents include cash on hand, deposits held with banks and other highly liquid investments and which are readily convertible into a known amount of cash and subject to immaterial risk of change in value.

(b) Analysis

	31-Dec-2024	31-Dec-2023
\$CDN Cash at bank and on hand	51,474	33,709
\$US Equivalent	35,773	25,401
\$US Cash at bank and on hand	69,189	69,133
	104,962	94,534



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11 Trade and other receivables

(a) Accounting policies

Accounts receivable corresponds to the amounts receivable from sales made in the course of the Group's normal business. It is recognized at fair value and subsequently measured at amortized cost using the effective interest rate method, less allowance for expected credit loss.

(b) Analysis

	Note	31-Dec-2024	31-Dec-2023
Non-trade accounts receivable		4,477	5,725
Due from related parties	15	304	457
		4,781	6,182
Provision for expected credit loss		(445)	(1,759)
		4,336	4,423

The fair value of current accounts receivable approximates their carrying amount due to their short-term nature.

(c) Changes in the allowance for expected credit loss

	01/01/2024 to 12/31/2024	01/01/2023 to 12/31/2023
Balance at the beginning of the period	1,759	2,176
Provision and reversals for receivables expected credit loss	(1,266)	233
Transfer of Superior balance to securitization	-	(659)
Currency translation adjustments	(48)	9
Balance at the end of the period	445	1,759

The creation and release of allowance for expected credit loss have been included in "Selling, general and administrative expenses" in the consolidated statements of income and comprehensive income.

Subsequent recoveries of amounts previously written off are credited against the same line item.

Amounts charged to the allowance for expected credit loss are generally written off when there is no expectation of recovering additional cash.

12 Securitization

(a) Accounting policies

In March 2016, the subsidiary St. Marys entered into a revolving receivables securitization transaction with financial institutions for the sale of trade receivables to a Special Purpose Entity – SPE. The SPE was established for this purpose and it is not controlled by the Company. The SPE finances the initial acquisition of the receivables and classifies it by the grade of the receivable based on its transaction history, by means of: (i) senior notes; (ii) senior subordinated note; (iii) intermediate subordinated certificates; and (iv) junior subordinated certificates. This securitization operation was renewed, with the current maturity date being March 2027, and the amount of the credit facility increased to USD 250 million.

St. Mary's holds the senior subordinated note, as well as junior subordinated certificates. As so, the Company's maximum exposure to loss from its continuing involvement in the derecognized financial assets would correspond to its share in senior and junior subordinated certificates.



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St. Marys sells receivables to the SPE on a daily and revolving basis. When the receivables are transferred to the SPE, it derecognizes all of the receivables, in exchange for cash and notes receivable from the SPE. No variable conditions apply to the cash outflow (such as option agreements or other instruments).

St. Marys manages the collection of receivables included in this transaction through the provision of services to the SPE. Fees incurred with the collection service are recorded as financial income. The SPE deducts from the amount transferred to St. Marys the acquisition cost of receivables, which is recorded as a financial expense by the Company (Note 29). In 2024 and 2023, the Company's gains and losses considered the lines of securitization commissions, reversal of guarantee on securitization, net of provisions, and securitization charges, as presented in Note 29.

Taking into consideration the analysis performed on the power and rights of VCNA regarding the SPE, as well as the sufficient exposure to variable returns, and based on significant judgement, VCNA is acting as an agent and in accordance with IFRS 10 "Consolidated financial statements", the SPE is not controlled by the Company and therefore is not included in the consolidated financial statements, balances transacted with the SPE are presented as balances with related parties (Note 15).

The Company has neither transferred nor retained substantially all the risks and rewards of the transferred assets however has retained control of the transferred assets as the SPE does not have the practical ability to sell the transferred assets. Receivables are recognized by the Company to the extent of the continuing involvement thereof and associated liabilities are also recognized. The extent of the continuing involvement in the transferred assets is the extent to which it is exposed to changes in the value of the transferred assets. The net carrying amount of the partially transferred assets and associated liabilities reflects the rights and obligations that the Company has retained, which is not materially different from its fair value, given the nature of the receivables.

- St. Mary's recognizes part of the transferred assets to the extent of its continuing involvement, considering:
- (a) Its continuing involvement related to the junior subordinated tranche and senior subordinate tranche; and
- (b) Its continuing involvement regarding a guarantee that represents the subordination as St. Mary's detains the first loss exposure within the subordination of tranches.

The receivables continue to be recognized and due within three months.

(b) Analysis

	31-Dec-2024	31-Dec-2023
Notes continuing to be recognized	48,313	43,091
Capital contribuition in the SPE	4,202	8,625
Notes and capital related to the SPE	52,515	51,716
Security guarantee	(16,852)	(19,094)
Junior note guarantee losses	(8,580)	(599)
Junior subordinated note	(25,432)	(19,693)
Net carrying amount of the continuing involvement	27,083	32,023



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13 Inventories

(a) Accounting policies

Inventories are stated at the lower of cost and net realizable value. Inventories are determined using the standard cost method. The cost of finished goods and work in progress comprises design costs, raw materials, direct labor, other direct and indirect costs and related production overheads (based on normal operating capacity).

Net realizable value is the estimated selling price in the ordinary course of business, less conclusion costs and selling expenses.

The Group and its investees, at least once a year, carry out a physical inventory count. Inventory adjustments are recorded under Cost of goods sold and services rendered.

(b) Analysis

	31-Dec-2024	31-Dec-2023
Raw materials	54,662	46,896
Fuels	57,318	51,451
Semi-finished product	118,111	101,444
Finshed product	20,103	19,967
Spare parts / maintenance materials	54,917	52,810
Less: Provision for obsolescence	(16,307)	(16,272)
	288,804	256,296

(c) Changes in the provision for inventory losses

	01/01/2024 to 12/31/2024	01/01/2023 to 12/31/2023
Balance at the beginning of the period	16,272	17,220
Addition	1,980	1,489
Write-offs	(1,266)	(2,616)
Translation differences	(679)	179
Balance at the end of the period	16,307	16,272

14 Prepaid expenses

(a) Accounting policies

An asset is recognized in the consolidated balance sheets when future economic benefits are likely to be generated for the Group and its cost or value can be reliably measured. This is presented in the consolidated balance sheets based on the current and non-current classification.

An asset is classified as current when: (i) it is expected to be realized or consumed in the normal operating cycle; (ii) it is held mainly for trade; and (iii) it is expected to be realized within 12 months after the reporting period. All other assets are classified as non-current.



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(b) Analysis

	31-Dec-2024	31-Dec-2023
Current assets		
Prepaid insurance	13,591	12,733
Licences, fees and dues	2,712	1,506
Prepaid - IT	368	190
Barge prepaid	570	481
	17,241	14,910
Non-current assets		
Prepaid royalties	5,775	5,576
Prepaid rent	586	657
Demolition cost	2,295	2,580
	8,656	8,813
	25,897	23,723

15 Related party transactions

(a) Accounting policies

Related party transactions are carried out by the Group under similar conditions to other transactions, considering the usual market prices and conditions and, therefore, do not generate any undue benefit to counterparties or losses to the Group. In the normal course of operations, the Group enters into agreements with related parties (associates, joint ventures and shareholders) related to the purchase and sale of products, loans, sale of raw materials and services.

(b) Analysis

	Parent co	mpany	Associa	ites	Joint ve	entures	Otl	her
	31-Dec-2024	31-Dec-2023	31-Dec-2024	31-Dec-2023	31-Dec-2024	31-Dec-2023	31-Dec-2024	31-Dec-2023
Assets								
Current								
Trade receivables (i)	-	-	-	-	269	457	-	-
Other receivables (ii)			35		-		52,515	51,716
	-	-	35	-	269	457	52,515	51,716
Liabilities								
Current								
Trade payables (iii)	-	-	-	-	285	2,029	-	-
Other liabilities (iii)	-	-	15,018	14,051	-	-	25,432	19,693
Non-current								
Other liabilities	1,702	531	-					
	1,702	531	15,018	14,051	285	2,029	25,432	19,693

	Parent cor	Parent company Associates		Joint ventures		Other		
	01/01/2024 to 12/31/2024	01/01/2023 to 12/31/2023						
Profit and loss balances								
Sales (i)	-	-	-	-	7,745	9,956	-	-
Purchases (iii)	-	-	24,411	48,798	34,467	37,214	-	-
Financial income (ii)	-	-	-	-	-	-	7,807	11,156
Financial expenses (ii)	3,709	531	-	-	-	-	28,337	19,933
	3,709	531	24,411	48,798	42,212	47,170	36,144	31,089

- (i) Sales operations of cement to joint venture, mainly Midway Group LLC.
- (ii) Mainly refers to the receivables securitization operation with the company VCNA SPE, LLC (Note 12).
- (iii) Supplier and purchase balances mainly, Hutton Transport Limited, RMC Leasing LLC, Midway Group LLC, and Votorantim Cimentos Trading.



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(c) Debts issued by the Company and its subsidiaries guaranteed by related parties

Instrument	Guarantor	Percentage guaranteed by the Company	31-Dec-2024	31-Dec-2023
Voto 2027	Votorantim Cimentos S.A.	100%	-	512,139
Voto 2034	Votorantim Cimentos S.A.	100%	498,711	-
Committed credit facility	Votorantim Cimentos S.A.	100%	90,000	33,909
			588,711	546,048

(d) Key management compensation

The Group's management includes the Board of Directors and the Board of Executive Officers. The expenses for key management compensation, including all benefits, are summarized as follows:

	01/01/2024 to 12/31/2024	01/01/2023 to 12/31/2023
Salaries and remuneration	8,538	8,344
Post-employment benefits	557	421
Statutory contributions	214	160
	9,309	8,925

16 Investments accounted for using the equity method

(a) Accounting policies

The accounting policies for investments are presented in Note 6.

(b) Analysis

				Income from investments		Investment balance	
	Net equity	Net income for the period	Percentage of voting and total capital (%)	31-Dec-2024	31-Dec-2023	31-Dec-2024	31-Dec-2023
Joint ventures							
Hutton Transport Limited (i)	16,347	7,361	25.00	1,840	1,712	6,266	5,899
Grundy-River Holdings, LLC	17,383	5,230	50.00	2,615	242	8,508	6,318
Midway Group, LLC	13,756	3,544	50.00	1,772	3,070	6,878	7,605
RMC Leasing, LLC	4,885	984	50.00	492	232	2,442	3,952
				6,719	5,256	24,094	23,774

- (i) The investment in Hutton Transport Limited considers, as at December 31, 2024, the amount of \$2,179 (2023 \$2,179) relating to the goodwill recognized on the acquisition of the investment.
- (i) In June 2023, the Company entered an agreement to purchase 50% interest in Grundy-River Holdings, LLC, a ready-mix concrete company located in Illinois, for \$5,411 fully paid in cash. The investment was initially recognised at cost and will subsequently be measured using the equity method. The investment considers, as at December 31, 2024 the amount of \$424 (2023 \$424) relating to the goodwill recognized on the acquisition of the investment



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(c) Changes in the investments

	31-Dec-2024	31-Dec-2023
Balance at the beginning of the period	23,774	16,480
Investment income	6,719	5,256
Approved dividends	(3,888)	(4,169)
Currency translation	(511)	131
Grundy-River acquisition	-	5,411
Capital increase (return of capital)	(2,000)	665
Balance at the end of the period	24,094	23,774

(d) Information on investees

Below is a summary of the selected financial information of the Group's joint ventures for the years ended:

	Hutton Transport			Grundy-River
	Limited	Midway Group, LLC	RMC Leasing, LLC	Holdings, LLC
Place of operation	Canada	USA	USA	USA
Main activity	Fransportation services	Ready-mix concrete	Lease holding	Ready-mix concrete
Ownership %	25%	50%	50%	50%
Financial position				
Current assets	\$ 7,142	\$ 7,028	\$ 1,564	\$ 9,112
Non-current assets	12,665	8,444	3,323	10,047
Current liabilities	1,351	1,716	-	1,601
Non-current liabilities	2,109	-	-	175
Shareholders' equity	16,347	13,756	4,887	17,383
Income				
Revenue	25,845	35,534	-	36,658
Cost of goods sold	(17,934)	(31,815)	(710)	(30,191)
Other income (expense)	(550)	(154)	1,694	(1,226)
Financial results, net	·-	(21)	-	(11)
Current period profit	\$ 7,361	\$ 3,544	\$ 984	\$ 5,230
				31-Dec-23
	Hutton Transport			Grundy-River
	Limited	Midway Group, LLC	RMC Leasing, LLC	Holdings, LLC
Place of operation	Canada	USA	USA	USA
Main activity	Transportation services	Ready-mix concrete	Lease holding	Ready-mix concrete
Ownership %	25%	50%	50%	50%
Financial position				
Current assets	14,870	11,442	2,576	6,306
Non-current assets	6,874	6,296	5,328	7,248
Current liabilities	3,306	2,528		1,766
Non-current liabilities	3,557	-		-
Shareholders' equity	14,880	15,210	7,904	11,788
Income				
Revenue	21,663	41,646	-	2,393
Cost of goods sold	(15,047)	(36,448)	(1,110)	(1,878)
Other income (expense)	206	914	1,574	(31)
Financial results, net	27_	28		-
Current period profit	6.849	6.140	464	484

17 Property, plant and equipment

(a) Accounting policies

Property, plant and equipment are stated at historical cost of acquisition or construction less accumulated depreciation. Historical cost includes borrowing costs related to the acquisition or construction of qualifying assets.

Subsequent costs are included in the asset's carrying amount or recognized as a separate asset, as appropriate, only when it is probable that future economic benefits associated with these costs will flow to the Group and can be measured reliably. The carrying amount of the replaced items or parts is derecognized.



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All other repairs and maintenance are charged to the consolidated statements of income and comprehensive income during the financial period in which they are incurred. The cost of major refurbishments is included in the carrying value of the asset when the future economic benefits exceed the performance initially expected for the existing asset.

Except for land that is not depreciated, the depreciation of assets is calculated using the straight-line method to reduce their cost to their residual values over their estimated useful lives. The assets' residual values and useful lives are reviewed annually and adjusted if appropriate.

An asset's carrying amount is written down immediately to its recoverable amount when it is greater than its estimated recoverable amount, in accordance with the criteria adopted by the Group in order to determine the recoverable amount (note 7).

Gains and losses on disposals are determined by comparing the proceeds with the carrying amount and are recognized within "Other operating income (expense), net" in the consolidated statements of income and comprehensive income (Note 28).

(b) Analysis

		Land			Construction in	01/01/2024 to	01/01/2023 to
	Land	improvements & buildings	Equipment	Vehicles	progress	12/31/2024	12/31/2023
Balance at the beginning of the period							
Cost	106,601	876,452	1,787,743	281,874	180,940	3,233,610	3,047,435
Accumulated depreciation	-	(491,010)	(1,197,848)	(184,303)	-	(1,873,161)	(1,760,553)
Net balance	106,601	385,442	589,895	97,571	180,940	1,360,449	1,286,882
Acquisitions	-	-	-	-	216,605	216,605	174,142
Business acquisition (i)	330	220	215	402	-	1,167	1,817
Disposals	(2,749)	(115)	(204)	(67)	-	(3,135)	(242)
Depreciation (ii)	-	(19,367)	(79,333)	(22,640)	-	(121,340)	(112,608)
Impairment	-	-	-	-	-	-	(7,089)
Transfers	-	5,170	103,593	32,689	(143,935)	(2,483)	(3,925)
Translation differences	(4,844)	(16,547)	(26,358)	(3,572)	(11,019)	(62,340)	21,472
Balance at the end of the period	99,338	354,803	587,808	104,383	242,591	1,388,923	1,360,449
Cost	99,338	865,180	1,864,989	311,326	242,591	3,383,424	3,233,610
Accumulated depreciation	-	(510,377)	(1,277,181)	(206,943)	-	(1,994,501)	(1,873,161)
Net balance	99,338	354,803	587,808	104,383	242,591	1,388,923	1,360,449
Average annual depreciation rates %		18	15	7			

- (i) Refers to the acquisition of a ready-mix business by the Company's subsidiary VCNA United Materials LLC.
- (ii) Depreciation expense of \$118.1M is included in "Cost of goods sold" and \$3.2M is included in "General and administrative expenses".

(c) Construction in progress

	31-Dec-2024	31-Dec-2023
Sustaining	138,664	77,127
Modernization	50,372	54,826
Health & Safety	22,579	20,755
Expansion	30,976	28,232
	242,591	180,940

- (i) Sustaining investments relate to the acquisition or replacement of industrial machinery and equipment linked to the operation of plants, mobile equipment and mines, with the purpose of improving reliability and continuity with the application of the same or new technologies.
- (ii) Investments in industrial modernization mainly related to the use of new technologies or to the optimization of equipment and processes to generate improved financial benefits (reduced costs, improved revenue generation, improved return on investment and cashflow).
- (iii) Expansion related investments are mainly related to the construction of, growth in, or improvement of the Company's assets in order to increase of the installed capacity, bring new products to markets or to enter new markets.



Notes to consolidated financial statements For the years ended December 31, 2024 and 2023 In thousands of U.S. dollars, unless otherwise stated

18 Intangible assets and goodwill

(a) Accounting policies

(i) Goodwill

Goodwill is measured by the difference between the amount paid and/or payable for the acquisition of a business and the net amount of the fair value of the assets and liabilities of the entity acquired. Goodwill on acquisitions of subsidiaries is recorded as Intangible assets in the consolidated financial statements. Goodwill on acquisition of joint ventures and other investments accounted for through equity method are recorded together with the Investment balances (Note 16). Goodwill is tested annually for impairment and carried at cost less accumulated impairment losses. Impairment losses on goodwill are not reversed. Gains and losses on the disposal of an entity include the carrying amount of goodwill relating to the entity sold.

Goodwill is allocated to CGUs for the purpose of impairment testing. The allocation is made to those CGUs or groups of CGUs that are expected to benefit from the business combination in which the goodwill arose.

(ii) Exploration rights

Exploration costs, including any material costs incurred prior to securing the legal right to explore properties, are expensed in the period in which they are incurred. Exploration rights purchased through acquisition or expenses incurred following the issuance of a legal right to explore properties that are intangible in nature are capitalized as an intangible asset. Exploration rights capitalized are amortized over the expected life of the extractable reserves. These rights are assessed for impairment following the guidance of IFRS 6- Exploration for and evaluation of mineral resources and IAS 36- Impairment of assets.

(iii) Computer software

The costs of acquiring software are capitalized and amortized using the straight-line method over their estimated useful lives. Costs associated with maintenance are recognized as expenses as incurred. Currently, the Group does not have internal software development projects.

(iv) Contractual customer relationships and non-competition agreements

Contractual customer relationships and non-compete agreements acquired in a business combination are recognized at fair value at the acquisition date. The contractual customer relations and non-compete agreements have a finite useful life and are carried at cost less accumulated amortization. Amortization is calculated using the straight-line method over the estimated useful life, being 15 years for customer relationships and 5 years for non-compete agreements.

(v) Asset retirement obligation

The Group has decommissioning obligations as a result of their natural resources extraction activities. The accounting policies related to the liability entry of the Asset Retirement Obligations are disclosed in Note 21.

The decommissioning costs, equivalent to the present value of the obligation (liability), are capitalized as part of the carrying amount of the mining asset. The asset is amortized on a straight-line basis over the remaining useful life of the mine. The Company periodically reviews the useful lives of its mines and the estimated future cost necessary for the recovery of the explored area.



Notes to consolidated financial statements For the years ended December 31, 2024 and 2023

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(b) Analysis

	Goodwill	Computer software	Exploration rights	ARO	Customer relationships and non-compete	01/01/2024 to 12/31/2024	01/01/2023 to 12/31/2023
Balance at the beginning of the period							
Cost	295,077	35,442	368,135	44,538	121,377	864,569	878,884
Accumulated amortization		(32,266)	(86,458)	(26,604)	(84,647)	(229,975)	(211,361)
Net balance	295,077	3,176	281,677	17,934	36,730	634,594	667,523
Transfers	-	397	2,086	-	-	2,483	3,925
Business acquisition (i)	162	-	-	-	604	766	1,077
Disposals	-	-	-	-	-	-	(47)
Adjustments	-	-	-	526	-	526	1,097
Impairment	-	-	603	-	-	603	(18,134)
Amortization (ii)	-	(1,200)	(7,689)	(3,771)	(3,386)	(16,046)	(19,167)
Translation differences	-	(181)	(4,985)	(1,091)	-	(6,257)	(1,680)
Balance at the end of the period	295,239	2,192	271,692	13,598	33,948	616,669	634,594
Cost	295,239	35,658	365,839	43,973	121,981	862,690	864,569
Accumulated amortization	-	(33,466)	(94,147)	(30,375)	(88,033)	(246,021)	(229,975)
Net balance	295,239	2,192	271,692	13,598	33,948	616,669	634,594
Average annual amortization rates %		5	2	12	10		

- (i) Refers to the acquisition of a ready-mix business by the Company's subsidiary VCNA United Materials LLC.
- (ii) Amortization expense of \$15.6M is included in "cost of sales" and \$.4M is included in "general and administrative expenses".

19 Lease

(a) Accounting policies

For the agreements considered as scope of the leasing standard, the Group recognized liability at the date at which the leased asset is available for use by the group, a lease liability that reflects the future payments and a right-of-use asset. The asset is amortized monthly according to the lease term, which is defined based on the combination of the non-cancellable term, term covered by the option of extension, term covered by the option of termination and, mainly, management's intention as to the term of stay in each contract. The liability is adjusted to the present value of the obligation based on the internal rate of the contract or the incremental rate, which should reflect the acquisition cost by the Group of debt with characteristics similar to those determined by the agreements. Settlement of liabilities occurs according to the flow of payments made to the lessor.

As per the standard, the following are included in the scope: (i) leases greater than 12 months; and (ii) contracts with total amounts greater than \$5K. When identifying rights-of-use assets within the scope of identified contracts, the following are also disregarded: (i) contracts with variable payments; (ii) contracts in which the lease asset was considered as non-identifiable; (iii) contracts in which the Group is not entitled to obtain substantially all the economic benefits arising from the use of the asset; and (iv) contracts in which the Group does not have substantial control over the definition of the use of the asset. For these leases, the accounting occurs on a monthly basis with the right to use the leased asset being directly expensed in the consolidated statements of income and comprehensive income, which are shown on note 26, Expenses by Nature, as part of row "Rents and leases".

The amortization of the right-of-use asset is recognized as part of cost of sales or as general and administrative expenses, according to the characteristics of the asset, and the interest expense for updating the present value of the lease liability is recorded in the financial result.



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(b) Right-of-use assets

Balance at the beginning of the period	Land & Buildings	Machinery & Equipment	Vehicles	Barges	01/01/2024 to 12/31/2024	01/01/2023 to 12/31/2023
Cost	103,513	26,707	33,264	164,091	327,575	320,117
Accumulated amortization	(18,993)	(22,618)	(28,627)	(94,068)	(164,306)	(130,803)
Net balance	84,520	4,089	4,637	70,023	163,269	189,314
Acquisitions	4,835	4,858	2,712	52,512	64,917	6,373
Disposals	(348)	(498)	(1,247)	-	(2,093)	(191)
Amortization (i)	(5,271)	(4,853)	(2,218)	(29,679)	(42,021)	(33,503)
Currency translation adjustment	(1,381)	(2)	(2)	(3,674)	(5,059)	1,276
Balance at the end of the period	82,355	3,594	3,882	89,182	179,013	163,269
Cost	106,619	31,065	34,727	212,929	385,340	327,575
Accumulated amortization	(24,264)	(27,471)	(30,845)	(123,747)	(206,327)	(164,306)
Net balance	82,355	3,594	3,882	89,182	179,013	163,269
Average annual amortization rates %	10	5	5	9		

⁽i) Amortization expense of \$42.0M is included in "cost of sales".

(c) Lease liabilities

	Note	01/01/2024 to 12/31/2024	01/01/2023 to 12/31/2023
Balance at the beginning of the period		171,528	204,048
Additions		64,917	6,373
Disposal		(2,093)	(191)
Payments		(49,133)	(37,964)
Interest expense	29	8,823	6,982
Interest paid		(8,812)	(6,985)
Exchange variations		(3,813)	(735)
Balance at the end of the period		181,417	171,528
Current		27,122	18,693
Non-current Non-current		154,295	152,835
		181,417	171,528

The schedule of repayments of the Group's lease liabilities is as follows:

		31-Dec-2024
	Amortized	Balance
12 months or less	15.0%	27,122
1-5 years	40.6%	73,572
Over 5 years	44.4%	80,723
	100.0%	181,417

20 Borrowings

(a) Accounting policies

Borrowings are recognized initially at fair value, net of transaction costs incurred, and subsequently carried at amortized cost. Any difference between the proceeds (net of transaction costs) and the total amount payable is recognized in the consolidated statements of income and comprehensive income over the period of the borrowings using the effective interest rate method.

Borrowing costs directly related to the acquisition, construction or production of a qualifying asset that requires a substantial period of time to get ready for its intended use or sale are capitalized as part of the cost of that asset when it is probable that future economic benefits associated with the item will flow to the Group and costs can be measured reliably. The other borrowing costs are recognized as finance expenses in the period in which they are incurred.



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(b) Analysis

			Current		Non-current		Total
Туре	Average annual cost	31-Dec-2024	31-Dec-2023	31-Dec-2024	31-Dec-2023	31-Dec-2024	31-Dec-2023
CAD Revolver	CORRA + 0.95%	-	-	-	45,000	-	45,000
USD Equivalent		-	-	-	33,909	-	33,909
USD Revolver	SOFR + 0.95%	-	-	90,000	-	90,000	-
Total Revolver			-	90,000	33,909	90,000	33,909
Bond Payable	5.8%	6,401	10,726	492,310	496,503	498,711	507,229
Mortgages Payable	3.6%	547	551		479	547	1,030
		6,948	11,277	582,310	530,891	589,258	542,168

(c) Maturity profile

		31-Dec-2024		31-Dec-2023	
	Amortized	Balance	Amortized	Balance	
6 months or less	1.2%	7,080	2.2%	11,832	
6-12 months (i)	0.0%	(132)	-0.1%	(555)	
1-5 years	14.5%	85,386	97.9%	530,891	
Over 5 years	84.3%	496,924	0.0%		
	100.0%	589,258	100.0%	542,168	

(i) Negative balances relate to amortization of bond upfront fee.

(d) Movements

The changes for the period are as follows:

	Note	01/01/2024 to 12/31/2024	01/01/2023 to 12/31/2023
Balance at the beginning of the period		542,168	507,630
New borrowings		837,098	121,808
Exchange rate variations		3,579	95
Interest expense	29	41,370	33,692
Interest paid		(46,340)	(33,709)
Premium paid on BOND repurchase	29	(6,050)	-
Amortization (addition) of financing costs		(3,584)	1,441
Principal paid		(785,033)	(88,789)
Balance at the end of the period		583,209	542,168

(e) Credit line

						31-Dec-2024
					Amount	Amount
Credit line	Company	Start date	Maturity	Credit limit	outstanding	available
Committed Credit Facility	VCI / VCEAA / St Marys	Jun/22	Jun/27	300,000	(90,000)	210,000
Global Revolving Credit Facility	VCSA / VCI / VCEAA / St Mary's	Sep/21	Sep/26	250,000		250,000
					(90,000)	460,000

These amounts consider the foreign exchange rate on the date of each withdrawal for Canadian dollar amounts.

Up to the authorization date of these condensed consolidated financial statements, the Company withdrew additional CAD \$60M (USD \$41.2M) and USD \$40M of the available credit balance presented above.



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21 Provisions

(a) Accounting policies

(i) Provision for legal claims

The Group is party to ongoing tax, civil, labour and environmental lawsuits and are contesting these matters both at the administrative and judicial levels.

Provision for legal claims is recognized when: (i) the Group has a present legal or constructive obligation as a result of past events; (ii) it is probable that an outflow of resources will be required to settle the obligation; and (iii) the amount can be reliably estimated. The losses classified as possible are not recorded in the consolidated balance sheets but are disclosed in the explanatory notes. The contingencies for which losses are classified as remote are not provisioned nor disclosed, except when, due to the visibility of the process, the Group considers its disclosure justified. The classification of losses as possible, probable or remote is supported by the advice of the Groups legal advisors.

Provision is measured at the present value of the expenditures expected to be required to settle the obligation that reflects current market assessments of the time value of money and the risks specific to the obligation, and these variations are recognized in the consolidated statements of income and comprehensive income. Provision does not include future operating losses.

(ii) Asset retirement and other obligations

The measurement of asset retirement obligations involves judgment on various assumptions. From an environmental point of view, this relates to future obligations to restore/recover the environment to conditions ecologically similar to those existing at the moment when the project was initiated or to take compensatory measures due to the impossibility of return to these pre-existing conditions. These obligations arise from the environmental degradation of the occupied area, object of the operation or from formal commitments assumed with the environmental agency, under which the degradation must be compensated. The retirement of an asset occurs when it is permanently retired through stoppage, sale or disposal.

Obligations consist mainly of costs associated with the termination of activities. As asset retirement obligations are long-term obligations, they are adjusted to present value using a discount rate. The asset retirement cost, equivalent to the present value of the obligation (liability), is capitalized as part of the carrying amount of the asset, which is depreciated over its useful life.

The asset retirement obligation is discounted to its present value, adding the country risk and inflation differential to the used rate. The liability recorded is periodically updated based on these discount rates, which are annually reviewed by the Group.

The total undiscounted amount of the estimated cash flows required to restore/recover the environment is approximately \$54.5M. An average inflation factor of 2.3% has been applied to obtain the future value of the restore/recover costs, which has then been discounted at an average rate of 3.52% (2023 - 3.3%) to obtain the present value of the obligation. The expected timing of the outflows associated with the restore/recover process is within the range from 1 to 65 years.



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(b) Analysis

	Asset retirement obligation	A/R securitization (Note 12)	Total
Balance - December 31, 2022	35,791	21,929	57,720
Charged to the income statement	2,536	-	2,536
Change in provisions/estimates	(15,054)	(2,236)	(17,290)
Settlements	(4,034)	-	(4,034)
Reclassification to current liabilities	-	(19,693)	(19,693)
Exchange differences	174	-	174
Balance - December 31, 2023	19,413	-	19,413
Charged to the income statement	1,850	-	1,850
Change in provisions/estimates	(288)	-	(288)
Settlements	(4,351)	-	(4,351)
Exchange differences	(440)	-	(440)
Balance - December 31, 2024	16,184	-	16,184

22 Pension plans

(a) Accounting policies

(i) Pension obligations

The Group participates in pension plans managed by a private pension entity, which provide postemployment benefits to employees determined through periodic actuarial calculations. The Group has defined benefit plans and defined contribution plans.

The liability in respect of defined benefit pension plans is the present value of the defined benefit obligation at the end of the reporting period less the fair value of the plan assets. The defined benefit obligation is calculated annually by independent actuaries using the projected unit credit method. The present value of the defined benefit obligation is determined by discounting the estimated future cash outflows using market interest rates, which are denominated in the currency in which the benefits will be paid, and that have terms to maturity approximating the terms of the related pension obligations. Actuarial gains and losses, also called remeasurements arising from changes in actuarial assumptions and amendments to pension plans, are recognized in Other comprehensive income.

Past service costs are recognized immediately in profit or loss, unless the changes to the pension plan are conditional on the employees remaining in service for a specified period of time (the vesting period). In this case, past service costs are amortized on a straight-line basis over the vesting period.

For defined contribution plans, the Group pays contributions to the managers of the pension plans on a compulsory, contractual or voluntary basis. The Group has no further payment obligations once the contributions have been paid. The contributions are recognized as employee benefit expenses when they are due. Prepaid contributions are recognized as an asset to the extent that a cash refund or a reduction in the future payments is available.

(ii) Other post-employment obligations

Some group companies provide post-retirement healthcare benefits to their retirees. The entitlement to these benefits is usually conditional on the employee remaining in service up to retirement age and the completion of a minimum service period. The expected costs of these benefits are accrued over the period of employment using the same accounting methodology as used for defined benefit pension plans. Actuarial gains and losses arising from experience adjustments and changes in actuarial assumptions are charged or credited to equity in other comprehensive income in the period in which they arise. These obligations are valued annually by independent qualified actuaries.



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(b) Analysis

The table below shows how the balances and activities related to post-employment benefits are allocated in the Company and its subsidiaries' consolidated financial statements.

	31-Dec-24	31-Dec-23
Rights recorded in the consolidated balance sheets		
Defined pension benefits	15,085	16,655
Obligations recorded in the consolidated balance sheets		
Supplementary pension plans	7,969	8,619
Post-employment medical benefits	29,790	31,444
	37,759	40,063
Income statement charge included in operating profit for:		
Defined pension benefits	60	(147)
Post-employment medical benefits	2,348	2,244
	2,408	2,097
Remeasurements for:		
Defined pension benefits	(662)	4,952
Post-employment medical benefits	(1,308)	2,131
Deferred tax income	(272)	(1,741)
	(2,242)	5,342

(c) Defined benefit pension plans

The Group operates defined benefit pension plans in Canada and the U.S. based on employee pensionable remuneration and length of service. The majority of the plans are externally funded. Plan assets are held in trusts, foundations or similar entities, governed by local regulations and practice in each country, as is the nature of the relationship between the Group and the trustees (or equivalent) and their composition.

The amounts recognized in the consolidated balance sheets are determined as follows:

	31-Dec-24	31-Dec-23
Present value of funded obligations	101,631	111,022
Fair value of plan assets	(116,716)	(127,677)
Surplus of funded plans	(15,085)	(16,655)
Present value of unfunded obligations	7,969	8,619
Impact of change in asset ceiling / onerous liability		
Net defined benefit liability (asset)	(7,116)	(8,036)



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The movement in the defined benefit obligation and plan assets over the years ended December 31, 2024 and 2023 is as follows:

	Present value	Fair value of	Total	Impact of change in asset ceiling / onerous liability	Total
Balance - December 31, 2022	of obligation 111,424	plan assets (126,753)	(15,329)	104	(15,225)
Dalance - December 31, 2022	111,424	(120,733)	(13,329)	104	(13,223)
Current service cost	58	-	58	-	58
Interest expense/(income)	5,637	(5,961)	(324)		(324)
(Gain)/loss on settlements	119	` -	119		119
	5,814	(5,961)	(147)	-	(147)
Remeasurement:					
Return on plan assets, excluding amounts included in interest expense/(income)	-	(4,829)	(4,829)	-	(4,829)
(Gain)/loss from change in financial assumptions	5,959	-	5,959	-	5,959
Experience (gain)/loss	3,926	-	3,926	-	3,926
Change in asset ceiling, excluding amounts included in interest					
expense	_		_	(104)	(104)
	9,885	(4,829)	5,056	(104)	4,952
Exchange differences	2,561	(2,815)	(254)		(254)
Contributions					
Employers	-	2,623	2,623	-	2,623
Payment from plans					
Benefit payments	(10,043)	10,058	15		15
Balance - December 31, 2023	119,641	(127,677)	(8,036)		(8,036)

				Impact of change in asset ceiling /	
	Present value	Fair value of		onerous	
	of obligation	plan assets	Total	liability	Total
Balance - December 31, 2023	119,641	(127,677)	(8,036)	-	(8,036)
Current service cost	59	-	59	-	59
Interest expense/(income)	5,192	(5,191)	1		1
(Gain)/loss on settlements		-			
	5,251	(5,191)	60	-	60
Remeasurement:					
Return on plan assets, excluding amounts included in interest					(3,934)
expense/(income)	-	(3,934)	(3,934)	-	(3,934)
(Gain)/loss from change in demographic assumptions	2,010	-	2,010	-	2,010
(Gain)/loss from change in financial assumptions	1,754	-	1,754	-	1,754
Experience (gain)/loss	(492)	-	(492)		(492)
	3,272	(3,934)	(662)		(662)
Exchange differences	(8,762)	9,310	548		548
Contributions					
Employers	-	959	959	-	959
Payment from plans					
Benefit payments	(9,802)	9,817	15		15
Balance - December 31, 2024	109,600	\$ (116,716)	\$ (7,116)	_	(7,116)

The defined benefit obligations and the plan assets are composed by country, as follows:

	Canada	USA	Total
Present value of defined benefit obligations	113,467	6,174	119,641
Fair value of plan assets	(120,847)	(6,830)	(127,677)
Balance - December 31, 2023	(7,380)	(656)	(8,036)
Present value of defined benefit obligations	103,607	5,993	109,600
Fair value of plan assets	(109,126)	(7,590)	(116,716)
Balance - December 31, 2024	(5,519)	(1,597)	(7,116)



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The principal actuarial assumptions were as follows:

		31-Dec-24		31-Dec-23
	Canada	USA	Canada	USA
Discount rate	4.5%	5.2%	4.6%	5.2%
Future salary increases	2.5%	-	2.5%	-
Healthcare cost trend rate	5.2%	7.2%	5.2%	6.5%

Assumptions regarding future mortality are set based on actuarial advice in accordance with published statistics and experience in each territory. These assumptions translate into an average life expectancy in years for a pensioner retiring at age 65:

		31-Dec-24		31-Dec-23	
	Canada	USA	Canada	USA	
Retiring at the end of the reporting period:					
Male	21	20	21	20	
Female	24	22	24	22	
Retiring 20 years after the end of the reporting period:					
Male	22	22	22	22	
Female	25	24	25	24	

The sensitivity of post-employment benefit obligations, related to pension and medical plans, to changes in the weighted principal assumptions is:

	Change in	Increase in	Decrease in
	assumption	assumption	assumption
Discount rate	0.5%	(6,845)	7,509
Salary growth rate	0.5%	420	(399)
Life expectancy	1 year	4,317	(4,248)

Plan assets are comprised of:

		31-Dec-24		31-Dec-23
	Quoted	Quoted %		%
Investment funds				
Global equity	23,226	19.9%	23,876	18.7%
Emerging markets equity	11,555	9.9%	12,002	9.4%
Bond funds				
Long bond	81,351	69.7%	91,161	71.4%
Cash	584	0.5%	638	0.5%
	116,716	100.0%	127,677	100.0%

Through its defined benefit pension plans, the Group is exposed to a number of risks, the most significant of which are detailed below:

Asset volatility: The plan liabilities are calculated using a discount rate set with reference to corporate bond yields; if plan assets underperform this yield, this will create a deficit. Both the Canada and U.S. plans hold a significant proportion of equities, which are expected to outperform corporate bonds in the long-term, while providing volatility and risk in the short-term. As the plans mature, the Group intends to reduce the level of investment risk by investing more in assets that better match the liabilities. See below for more details on the Groups' asset-liability matching strategy.

Changes in bond yields: A decrease in corporate bond yields will increase plan liabilities, although this will be partially offset by an increase in the value of the plan's bond holdings.

Salary risk: The present value of the benefit obligations is calculated by reference to the future salaries of plan participants, so salary increases of the plan participants greater than assumed will increase plan liabilities.



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Life expectancy: The majority of the plans obligations are to provide benefits for the life of the member, so increases in life expectancy will result in an increase in the plans liabilities.

The Group ensures that the investment strategy is managed within an asset-liability matching ("ALM") framework that has been developed to achieve long-term investment objectives that align with meeting the obligations of the pension plan. Within this framework, The Groups' ALM objective is to establish an investment strategy that allocates a prudent portion of the assets to a portfolio of fixed income securities with interest rate characteristics similar to the liability profile of the plan. Further, a portion of the assets are allocated to a well-diversified portfolio of equities to provide for long-term growth and inflation protection. The Group actively monitors the investment strategy and the expected long-term return visavis the liabilities. The Group has not changed the processes used to manage its risks from previous periods. The Group does not use derivatives to manage its risk. Investments are well diversified, such that the failure of any single investment would not have a material impact on the overall level of assets. The largest proportion of assets is invested in bonds in 2024 and 2023. The Company and its subsidiaries believe that bonds offer the best returns over the long term with an acceptable level of risk. The bonds are held in a diversified portfolio with a current target of 70%. The remaining 30% is invested in equities.

The registered pension plans are subject to statutory funding requirements that are reviewed every year or every three years depending on the financial position of the plan revealed in the previous required funding valuation. Any funding deficiencies must be funded over a period not exceeding those prescribed by applicable pension legislation. The funding valuations establish minimum and maximum permitted contributions; the Group will decide on the level of contributions within this prescribed range. There are also two non-registered plans, one is unfunded, and the other secured by a letter of credit arrangement.

Expected contributions to the pension arrangements for the year ending December 31, 2025 are \$8.7M. The weighted average duration of the defined benefit obligation is 9 years.

(d) Post-employment medical benefits

The Group operates a number of post-employment medical benefit schemes. The method of accounting, assumptions and the frequency of valuations are similar to those used for defined benefit pension schemes. All of these plans are unfunded.

The amounts recognized in the consolidated balance sheets are determined as follows:

	31-Dec-24	31-Dec-23
Present value of funded obligations	101,631	111,022
Fair value of plan assets	(116,716)	(127,677)
Surplus of funded plans	(15,085)	(16,655)
Present value of unfunded obligations	7,969	8,619
Impact of change in asset ceiling / onerous liability		
Net defined benefit liability (asset)	(7,116)	(8,036)



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The movement in the medical benefit obligation over the years ended December 31, 2024 and 2023 is as follows:

	31-Dec-24	31-Dec-23
Balance at the beginning of the period	31,444	28,057
Current service cost	943	806
Interest expense/(income)	1,405	1,438
	2,348	2,244
Remeasurements		
(Gain)/loss from change in demographic assumptions	673	-
(Gain)/loss from change in financial assumptions	(1,027)	2,171
Experience (gain)/loss	(954)	(40)
	(1,308)	2,131
Exchange differences	(1,434)	385
Payment from plans		
Benefit payments	(1,260)	(1,373)
Balance at the end of the period	29,790	31,444

(e) Defined benefit and post-employment medical benefits

Expected maturity analysis of undiscounted pension and post-employment medical benefits is as follows:

	Less than 1	Between 1-2	Between 2-5		
	year	years	years	Over 5 years	Total
Pension benefits	8,653	8,493	24,486	144,762	186,394
Post - employment medical	1,241	1,293	4,459	33,029	40,022
	9,894	9,786	28,945	177,791	226,416

23 Current and deferred income tax

(a) Accounting policies

The tax expense for the period comprises current and deferred tax. Tax is recognized in the consolidated statements of income and comprehensive income, except to the extent that it relates to items recognized in other comprehensive income or directly in equity. In this case, the tax is also recognized in other comprehensive income or directly in equity, respectively.

The current income tax charge is calculated on the basis of the tax laws enacted or substantively enacted at the consolidated balance sheet date in the countries where the Group operates and generate taxable income. Management periodically evaluates positions taken in tax returns with respect to situations in which applicable tax regulation is subject to interpretation. It establishes provisions where appropriate on the basis of amounts expected to be paid to the tax authorities.

Deferred income tax is recognized on temporary differences arising between the tax bases of assets and liabilities and their carrying amounts in the consolidated financial statements. However, deferred tax liabilities are not recognized if they arise from the initial recognition of goodwill; deferred income tax is not accounted for if it arises from initial recognition of an asset or liability in a transaction other than a business combination that at the time of the transaction affects neither accounting nor taxable profit or loss. Deferred income tax is determined using tax rates (and laws) that have been enacted or substantively enacted by the consolidated balance sheet date and are expected to apply when the related deferred income tax asset is realized or the deferred income tax liability is settled.

Deferred income tax assets are recognized only to the extent that it is probable that future taxable profit will be available against which the temporary differences can be utilized.



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Deferred income tax is provided on temporary differences arising on investments in subsidiaries and associates, except for deferred income tax liability where the timing of the reversal of the temporary difference is controlled by the Group and it is probable that the temporary difference will not reverse in the foreseeable future.

Deferred income tax assets and liabilities are offset when there is a legally enforceable right to offset current tax assets against current tax liabilities and when the deferred income tax assets and liabilities relate to income taxes levied by the same taxation authority on either the same taxable entity or different taxable entities where there is an intention to settle the balances on a net basis.

Deferred income tax assets and liabilities are presented as non-current.

(b) Reconciliation of income tax

	01/01/2024 to 12/31/2024	01/01/2023 to 12/31/2023
Income before income tax expense	153,168	164,386
Statutory rate	25.31%	25.23%
Income tax at standard rates	(38,771)	(41,475)
Tax effects of:		
Prior year adjustments	8,154	1,971
Rate changes	(3,585)	(16,604)
Non-deductible expenses	(5,041)	(415)
State income tax expense	(12,652)	(19,008)
Withholding tax	799	(6,788)
Valuation allowance on reversal of NOL's	8,356	20,353
Other	(138)	499
Income tax expense:	(42,878)	(61,467)
Current	(19,426)	(26,702)
Deferred	(23,452)	(34,765)
Effective rate - %	27.99	37.39

(c) Analysis of deferred tax balances

	31-Dec-2024	31-Dec-2023
Deferred tax assets		
Net operating losses	64,881	98,770
Investment Tax Credit (ITC)*	39,289	36,544
Provisions	21,073	14,561
Ontario Minimum tax	8,091	7,900
Other	2,737	4,763
Total deferred tax assets	136,071	162,538
Deferred tax liabilities		
Accelerated tax depreciation	(237,380)	(239,813)
Total deferred tax liabilities	(237,380)	(239,813)
Net deferred tax assets (liabilities)	(101,309)	(77,275)
Deferred tax assets **	8,219	17,835
Deferred tax liabilities **	(109,528)	(95,110)

^{*} During the year, the Company reassessed its annual evaluation of the projection of future taxable profits to support the recognition of deferred income tax asset and as a result identified an increase of \$12M (CAD \$17M), which was recognized in the period. This was offset by a reassessment of ITC tax rates which resulted in a decrease of \$8M (CAD \$11M).

^{**}These balances are presented net by legal entity.



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(d) Pillar Two

On 20 June 2024, Bill C-69, which contains the Global Minimum Tax Act ("GMTA") reflecting application of global minimum tax to in-scope companies for fiscal years commencing on or after December 31, 2023, received Royal Assent and became enacted. The Canadian rules include the introduction of a Qualified Domestic Minimum Top-Up Tax ("QDMTT") to reach the required taxation level of 15% on Pillar Two qualifying profits earned by companies domiciled in Canada. Based on the financial data of the twelve months ended December 31, 2024, no top-up tax nor any QDMTT impact in Canada is expected for 2024 and thus the Company has no related current tax expense associated with global minimum tax. Management has applied the exception to recognizing and disclosing information about deferred tax assets and liabilities related to Pillar Two income taxes as per IAS 12.88A.

(e) Effects of deferred income tax on net income and comprehensive income

	Note	31-Dec-24	31-Dec-23
Balance at the beginning of the period		(77,275)	(44,457)
Effect on income		(23,452)	(34,765)
Tax charged directly to other comprehensive income	24(c)	272	1,741
Exchange differences		(854)	206
Balance at the end of the period		(101,309)	(77,275)

(f) Realization of deferred income tax on net operating losses

As at December 31, 2024, the Group had income tax losses in the consolidated amount of \$279,282 (2023: \$458,384) for which there is a deferred tax income constituted amounting to \$73,098 (2023: \$113,489).

The recoverability of the balances is evaluated annually, based on the expectation of future taxable profits of the Group, and assets are constituted only for the portion of the tax losses on which the Group and its investees have projections of utilization within a term consistent with management's operational projections for the next six years.

(g) Unrecognized deferred tax asset

Deferred tax assets were not recognized on tax-loss carryforwards, considering that it is unlikely that future taxable profits will be available for the Company to use their benefits, amounting to \$8,218 (2023: \$14,719).

(h) Tax basis of tax losses

The tax base balances of tax losses and negative base for which the Company recognizes deferred tax amounts to \$247,119 (2023: \$395,795).

24 Shareholders' equity

(a) Accounting policies

(i) Share capital

Incremental costs directly attributable to the issue of new ordinary shares or options are shown in equity as a deduction, net of tax, from the proceeds.

Where any Group company purchases the company's equity share capital (treasury shares), the consideration paid, including any directly attributable incremental costs (net of income taxes), is deducted from equity attributable to the company's equity holders until the shares are cancelled or reissued. Where such ordinary shares are subsequently reissued, any consideration received, net of



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any directly attributable incremental transaction costs and the related income tax effects, is included in equity attributable to the company's equity holders.

(ii) Retained earnings

This reserve's purpose is to preserve the undistributed balance of retained earnings in order to fund expansion projects pursuant to the Group's investment plan.

(iii) Other comprehensive income

Other comprehensive income includes:

- a. cumulative translation adjustments on exchange differences arising from the translation of financial statements of foreign operations;
- b. the effective portion of exchange differences on the Group's net investment hedge in a foreign operation; and
- c. actuarial losses (gains) and measurement of retirement benefits.

(b) Share capital

On June 29, 2023 the Company returned capital in the amount of \$95.2 million to VCI and \$19.5 million to McInnis Holding Limited Partnership, with no cancellation of shares.

On June 27, 2024 the Company returned capital in the amount of \$62.3 million to VCI and \$12.7 million to McInnis Holding Limited Partnership, with no cancellation of shares (Note 3.1).

As at December 31, 2024 the Company's fully subscribed and paid-up capital was \$254,430 (December 31, 2023 – \$353,331), consisting of 1,000,000 Class A Common Shares (December 31, 2023 – 1,000,000 Class A Common Shares).

(c) Other comprehensive income

	Accumulated foreign currency translation adjustment	Remeasurement actuarial gains on retirement benefits	Hedge accounting of net investments	Other comprehensive income	Total accumulated other comprehensive income
Balance - December 31, 2022	295,824	-	(24,279)	(2,392)	269,153
Unrealized gain (loss) on net investment hedge, net of tax	-	-	11,680	-	11,680
Changes in fair value of financial assets at fair value through other comprehensive income	-		-	(115)	(115)
Remeasurement acturial gains and losses on retirement benefits		(7,083)	-		(7,083)
Transfer of actuarial gains and losses on retirement benefits to retained earnings		5,342	-		5,342
Deferred taxes	-	1,741	-	-	1,741
Foreign currency translation	(10,372)	-			(10,372)
Balance - December 31, 2023	285,452		(12,599)	(2,507)	270,346
Unrealized gain (loss) on net investment hedge, net of tax	-	-	(39,365)	-	(39,365)
Changes in fair value of financial assets at fair value through other comprehensive income	-	-	-	(32)	(32)
Remeasurement acturial gains and losses on retirement benefits	-	1,970			1,970
Transfer of actuarial gains and losses on retirement benefits to retained earnings	-	(2,242)	-	-	(2,242)
Deferred taxes	-	272	-	-	272
Foreign currency translation	61,165	-	-	-	61,165
Balance - December 31, 2024	346,617	-	(51,964)	(2,539)	292,114

25 Revenue from goods sold

(a) Accounting policies

Revenue is determined based on the amount that the Company expects to receive from the sale of products and services rendered in the normal course of the entity's business, less expected losses, and less any events that may impact the measurement of the transaction amount. Revenue is shown net of value added tax, returns, rebates and discounts, after eliminating sales among consolidated companies.



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The Group recognizes revenue when: (i) there is a contract and/or any agreement for the Company to satisfy a performance obligation; (ii) the contract performance obligation is identifiable; (iii) the amount of revenue can be reliably measured and it can be allocated to each performance obligation; (iv) it is probable that future economic benefits will result from the transaction; (v) the performance obligations agreed with the counterparty are fulfilled and control over the goods or services is transferred to the counterparty; and (vi) specific criteria have been met for each of the activities of the Group.

The general practice of the Group is to recognize the revenue, and the associated costs, upon delivery of the products or rendering of services to its customers, or when the control is transferred to the customer:

- (i) Contracts with customers related to the sale of cement, aggregates and other include the performance obligation to deliver products to the customer. Thus, revenue is recognized when the performance obligation is fulfilled, i.e., at a point of time when the product is delivered to the customer:
- (ii) Concrete pouring services include the performance obligation to deliver ready-mix concrete according to specifications in relation to concrete resistance levels specified in the contract. Revenue is recognized when the performance obligation is fulfilled upon actual delivery of readymix concrete to the customer.

A contract liability is recognized when the Group has an obligation to transfer products or services to a customer from whom the aforementioned consideration has already been received. The recognition of the contractual liabilities occurs at the time when the consideration is received. It is recognized in revenue when the entity complies with the performance obligation. Such contract liabilities are presented as advances from customers.

For some contracts with customers, the Group provides retrospective volume rebates, which are settled in the form of cash or products to be delivered free of charge to said customers when certain established purchase volumes are reached. The Group applies the expected value method to estimate the variable consideration in the contract. The Group then applies the requirements on constraining estimates of variable consideration to determine the amount of variable consideration that can be included in the transaction price and recognized as revenue. A refund liability is recognized for the expected future rebates (i.e., the amount not included in the transaction price), according to the amount that the entity estimates to deliver to the customer. The Group bases its estimates on past history, taking into consideration the type of customer, the type of transaction and the specifics of each arrangement. The Group updates its estimates of refund liabilities (and the corresponding change in the transaction price) at the end of each reporting period.

(b) Net revenue by product line

	01/01/2024 to 12/31/2024	01/01/2023 to 12/31/2023
Cement	801,101	781,881
Ready-mix	584,193	671,891
Aggregates	114,030	109,627
Other	4,373	6,906
	1,503,697	1,570,305

(c) Breakdown

Gross sales	01/01/2024 to 12/31/2024	01/01/2023 to 12/31/2023
Customers in Canada	492,074	499,658
Customers in USA	1,011,623	1,070,647
Revenue from contracts with customers	1,503,697	1,570,305



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26 Expense by nature

	01/01/2024 to 12/31/2024	01/01/2023 to 12/31/2023
Employee benefit expense	326,734	332,522
Freight cost	156,274	193,577
Depreciation and amortization (Notes 17, 18 and 19)	179,407	165,278
Maintenance	129,912	126,046
Raw materials and consumables	154,019	181,062
Fuel costs	75,817	96,189
Electric power consumption	47,830	47,753
Services, miscellaneous	65,037	60,363
Taxes, fees and contributions	21,939	21,095
Insurance	10,330	10,194
Rents and leases (Note 18)	10,545	10,944
Utilities	4,763	5,070
Other expenses	101,777	108,484
	1,284,384	1,358,577
Reconciliation		
Cost of goods sold	1,174,516	1,249,928
Selling	37,296	35,925
General and administrative	72,572	72,724
	1,284,384	1,358,577

27 Wages and employee benefits expense

(a) Accounting policies

Provision is recognized for the expenses related to employee profit sharing. This provision is calculated based on qualitative and quantitative targets established by management and is recorded as "Employee benefits", in the consolidated statements of income and comprehensive income.

Termination benefits are payable when employment is terminated by the Group before the normal retirement date, or whenever an employee accepts voluntary redundancy in exchange for these benefits. The Group recognizes termination benefits at the earlier of the following dates: (i) when the Group can no longer withdraw the offer of those benefits; and (ii) when the entity recognizes costs for a restructuring that is within the scope of IAS 37 and involves the payment of termination benefits. In the case of an offer made to encourage voluntary redundancy, the termination benefits are measured based on the number of employees expected to accept the offer. Benefits falling due more than 12 months after the end of the reporting period are discounted to their present value.

The Group recognizes a liability and an expense for bonuses, based on a formula that takes into consideration a combination of financial results and individual performance in relation to targets. The Group recognizes a provision where contractually obliged or where there is a past practice that has created a constructive obligation.

(b) Analysis

	01/01/2024 to 12/31/2024	01/01/2023 to 12/31/2023
Direct remuneration	232,141	237,929
Social charges	68,638	68,917
Benefits	25,955	25,676
	326,734	332,522



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In thousands of U.S. dollars, unless otherwise stated

28 Other operating income

	01/01/2024 to	01/01/2023 to
	12/31/2024	12/31/2023
Gain on sale of property, plant and equipment	6,957	1,495
Rental income	5,990	2,803
Recovery of insurance claims	2,431	1,523
Sales of carbon credits	1,739	3,473
Inventory obsolescence	(1,770)	(1,340)
Sales tax	644	1,381
Impairment (reversal) non-current assets	603	(9,505)
Other	831	3,361
	17,425	3,191

29 Financing expense, net

(a) Accounting policies

The Group's finance income and expense comprise:

- a. Interest income;
- b. Interest expenses;
- c. Net gains/losses on the disposal of available for sale financial assets;
- d. Net gains/losses on financial assets at fair value through profit or loss;
- e. Net gains/losses on foreign exchange variations on financial assets and liabilities;
- f. Fair value losses on contingent consideration classified as financial liability;
- g. Impairment of financial assets (other than trade receivables);
- h. Net gains/losses on hedge instruments recognized in profit or loss; and
- Certain reclassifications of net gains/losses previously recognized in other comprehensive income.

Interest income and expense are recognized in profit or loss using the effective interest rate.

(b) Analysis

	Note	01/01/2024 to 12/31/2024	01/01/2023 to 12/31/2023
Financial income			
A/R securitization fees income		7,807	11,156
Cross guarantee revenue		147	292
Interest income		5,441	2,709
Financial instruments		634	-
		14,029	14,157
Financial expense			
Interest expense, third party loans	20(d)	(41,370)	(33,692)
A/R securitization fees expenses		(28,337)	(19,933)
Cross guarantee expenses		(2,791)	(2,718)
Interest expense, leasing	19(c)	(8,823)	(6,982)
Premium paid on BOND repurchase	20(d)	(6,050)	-
Bank charges and other financial results		(4,522)	(3,243)
Amortization of prepaid financing costs		(6,776)	(1,559)
Interest expense, related party loans		(2,014)	(3,104)
Net foreign exchange		(3,635)	1,285
		(104,318)	(69,946)
		(22.222)	(
		(90,289)	(55,789)



Notes to consolidated financial statements For the years ended December 31, 2024 and 2023 In thousands of U.S. dollars, unless otherwise stated

30 Contingencies

The Group has contingent liabilities in respect of legal claims arising in the ordinary course of business. It is not anticipated that any material liabilities will arise from the contingent liabilities other than those already provided for.

31 Insurance

The Group contracts different types of insurance, such as property risk and civil liability, to protect its assets against losses due to production interruptions and damage caused to third parties. Such policies have coverage and conditions considered by management as appropriate to the risks involved. For the main plants in Canada and the U.S., an All Risk policy is contracted for all the Group's assets, including coverage for losses due to production interruptions. The Group also has insurance for the civil liability of directors and officers at amounts considered appropriate by management.

32 Events after the reporting period

(a) Tariffs

On February 1, 2025, US President Trump signed an executive order whereby the US will impose a 25% tariff on goods from Canada (excluding energy imports which attract a 10% tariff), effective February 4, 2025. The Government of Canada has announced certain retaliatory tariffs on goods imported from the US. The Canadian tariffs were originally settled to be effective starting February 4, 2025, and had a phased implementation. Both governments announced a pause on tariffs for one month. If the tariffs are imposed, the full economic impact the tariffs will have on the Company remains uncertain and is dependent on the severity and duration of the tariffs imposed by the US, Canada and Mexico. The Company is monitoring this situation and will evaluate possible impacts when and if the tariffs are in fact implemented.

